

# Silenta 3A

## Sound-Insulated Piping Systems



**+GF+**



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# About Us





Founded in Switzerland in 1802, Georg Fischer Corporation operates in 3 main business lines: GF Piping Systems, GF Casting Solutions and GF Machining Solutions. Georg Fischer is present in 34 countries with 57 production plants and 136 companies.

GF Piping Systems, the largest business line of Georg Fischer Corporation, is one of the leading companies in plastic and metal piping systems in the world. GFPS produces system solutions and high quality components for the secure transmission of water and gas in industries, utilities and building technology. Reaching out to over 100 countries with its more than 30 production plants, GF Piping Systems acquired **Hakan Plastik** in 2013.

Founded in 1965, **Hakan Plastik** has achieved so many breakthroughs as the first company that produced the silent pipe in Turkey and has reflected the importance that it attaches to development and change to its products and services as well.

**GF Hakan Plastik** has two production plants in Çerkezköy and Şanlıurfa. With the acquisition by GF, global GF product and process standards applicable worldwide have started to be applied. **GF Hakan Plastik** operates in the fields of Building Technology (BT) and Utility (UT) in plastic piping sector. Exporting its products to over 70 countries, the company has 7 sales areas in Turkey.

**GF Hakan Plastik Training and Technology Center** provides all its business partners with services with the aim of increasing the knowledge and awareness in the sector through both technical and practical trainings. Reaching out to a wider audience at the center such as the professionals serving the sector, university students and installers and providing diverse training and seminar programs for each stakeholder; the products of **GF Hakan Plastik** are promoted and information is provided about the accurate method of application of the products.



## + Our Market Segments

Based on its experience and high production technology in the sector, GF Hakan Plastik supports its clients in each phase of their projects.

- Building Technology Projects
- Industrial Buildings
- Utility Projects
- Irrigation Projects

## + Our Presence in the World

With our presence as a global brand, we choose to be closer to our clients.

GF Hakan Plastik exports its products to over 70 countries. As Georg Fischer Piping Systems, we provide our clients in over 100 countries with fast response and services.

We act in compliance with the local standards in our over 30 production plants in Europe, Asia and the USA. We ensure fast deliveries with our modern logistics organization deployed at our local distribution hubs.

## + Benefits of Plastics

**Plastics are polymers created by the chemical conversion of natural products or synthesized from organic materials. The primary components that make up the building blocks of plastics are long chains of carbon (C) and hydrogen (H) known as monomers.**

The raw materials used for the production of plastics are natural compounds such as cellulose, coal, oil and natural gas. In the plastics industry, around 6 % of the petroleum products that come out from refineries is used.

Plastics fall into three main categories on the basis of their internal structure and the resulting mechanical characteristics: thermoplastics, thermosetting plastics and elastomers.

## + Complete Solution Concept

Our wide range of products and services represent our complete solution concept.

With our products intended for diverse sectors, we offer individual and comprehensive system solutions. Focusing on the needs of projects, we optimize the processes and applications integrated into the entire system.

We provide state-of-the-art technology by setting the standards in the market at all times. We always stand by our business partners through our experience in the piping systems and reliable service network.

As an industrial company that stands out with innovative and successful operations ever since our incorporation, we act as a solution point to meet all your needs based on our technical knowledge, specialization and reliability.

Thermoplastics in turn can be split into two main categories as partially-regulated (semi-crystalline) and irregular (amorphous) molecular structures.

- Semicrystalline thermoplastics, which have a partially ordered molecular structure: this category includes the polyolefins (polypropylene, polyethylene, polybutylene) and fluoropolymers (PVDF, PTFE, etc.)
- Amorphous thermoplastics, which have no crystalline regions and no packed molecular structure: this category includes the vinyl chlorides (PVC-U, PVC-C, etc.) and styrenes (ABS, polystyrene, etc.)

Semicrystalline materials are more suitable for hot welding, while amorphous thermoplastics are ideal for cementing or cold welding (solvent cementing).

## + Advantages of Plastics

Thermoplastics obviously demonstrate different characteristics than those of the metals traditionally used for piping.

### Metal Systems

#### High density

- \* Crane needed for transport
- \* Widely spaced fixings
- \* High anchoring forces, fixing required

#### Thermal conductivity

- \* Insulation is always needed to limit heat loss
- \* Formation of condensation and resulting corrosion \*

#### Corrosion Behaviors

- Galvanic corrosion may occur
- Internal diameter is reduced due to corrosion  
Reduction in internal diameter leads to pressure losses

#### Chemical resistance

- \* Low resistance to acids, requiring use of costly alloys
- \* Damage from incrustation

### Plastic Systems

#### Low density

- \* Can be carried by hand up to d110
- \* Closely spaced fixings
- \* Limited anchoring forces, simple and economic

#### Low thermal conductivity

- \* Limited heat loss
- \* Low levels of condensation and resistance to corrosion

#### High Corrosion Resistance

- No risk of galvanic corrosion risk
- No corrosion and reduction of internal diameter  
No pressure losses due to lack of reduction of internal diameter

#### High chemical resistance

- \* In combination with correct jointing methods, at least 25 years of useful life can be warranted
- \* No incrustation

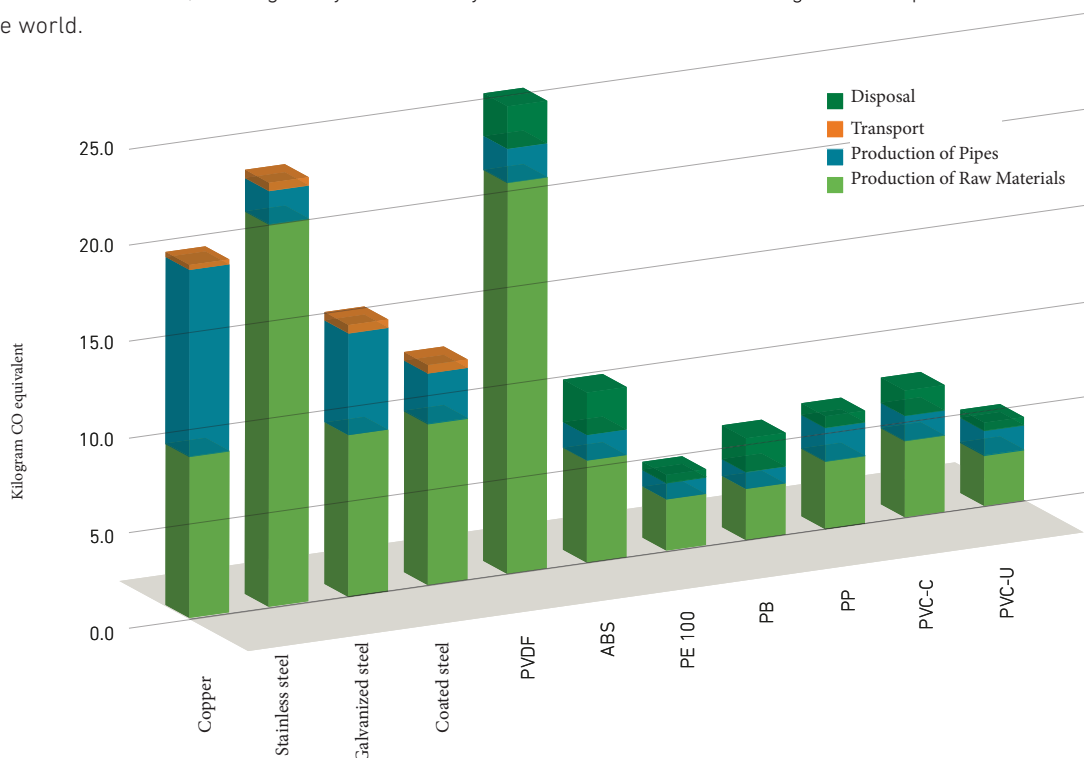
## + Service Life Analysis of Plastics

It is the total of all greenhouse gases emitted to the atmosphere during the entire lifetime including the processes for extracting a product having carbon footprint from under the ground, refining, producing, using and disposing of that product.

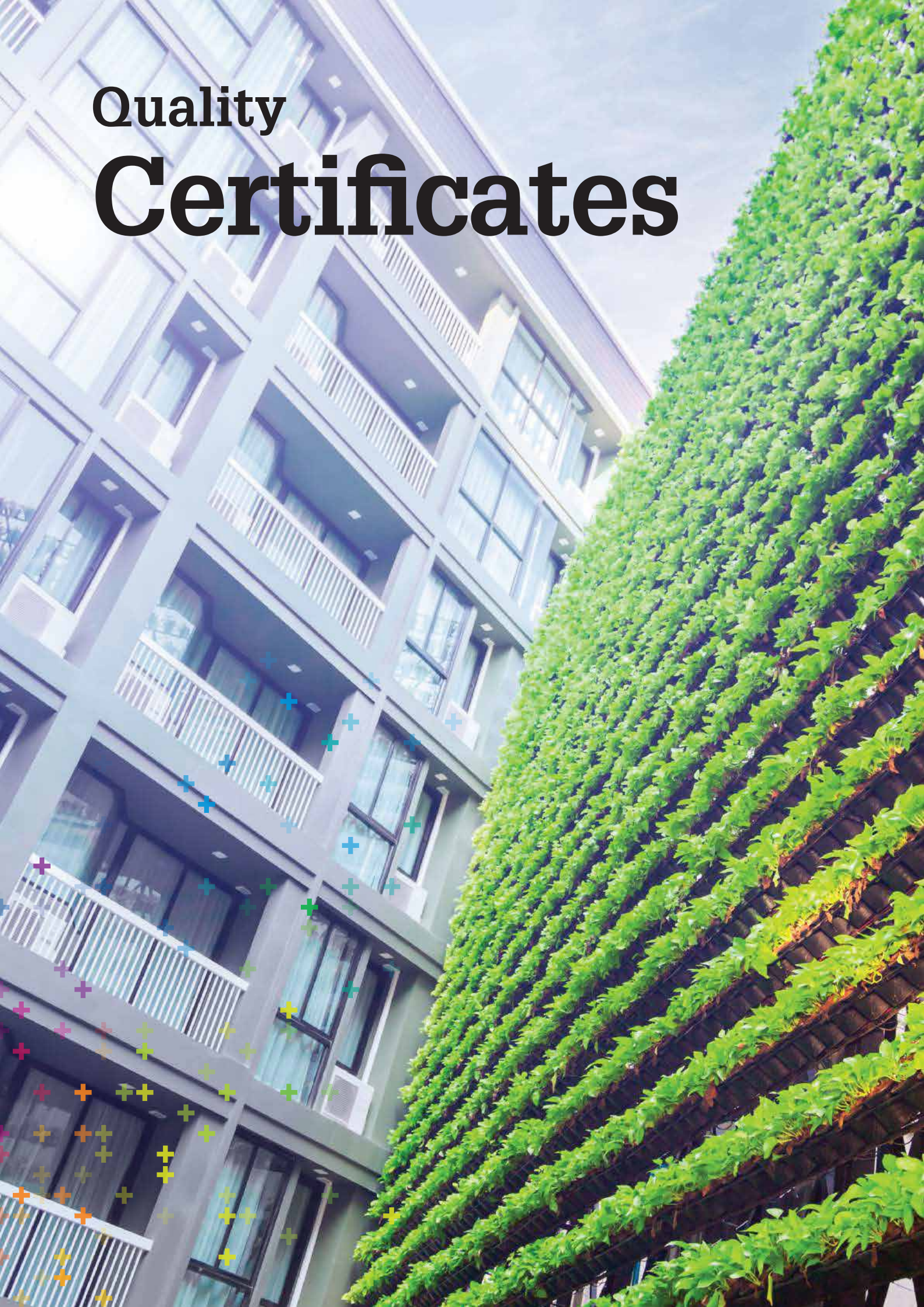
The following graphics indicate the assessment of the lifetime of thermoplastic piping systems in terms of the quality of their environmental performance and application of them in building technology, industry and water and gas distribution. In the analysis, the impacts of one meter long pipe was compared with the main competitor materials (DN25, DN80, DN150 and DN400) for each of the commonly used plastics. GF supplied this analysis from an independent, Swiss-based organization specialized in environmental performance analyzes, and is based on Ecoinvent, leading lifecycle inventory database in the world.

According to the main results of the study, plastic piping systems demonstrate better performance than metal systems. This finding has been confirmed by other studies conducted in this field.

The main reason for high performance of thermoplastics is that they are lightweight. This ensures key benefits during transport and installation. Fully-plastic solutions are lighter than other piping systems of conventional materials, and this creates significant impacts on carbon footprint.



# Quality Certificates



Manufacturing its products in accordance with the European standards and Turkish standards equivalent to the European standards, our Company is a leading and dynamic organization in terms of continuous improvement and customer satisfaction.

Some of the product quality certificates of our Company are as follows:

DVGW (Germany) - SKZ (Germany) - Hygiene Institute (Germany) - Fraunhofer (Germany) - Nordic Polymark (Sweden) - AENOR (Spain) - UkrSepro (Ukraine) - GOST (Russia) - SABS (South Africa) - TSE (Turkey)

Presenting its product standards in a way that offers the quality and continuity required for customers, GF Hakan Plastik exports its products to over 70 countries based on these certificates.

In addition to product quality, the process and system quality of GF Hakan Plastik is certified by BVQI through TS EN ISO 9001:2015 certificate and the company maintains its efforts on certification. Our Company that places top priority on process and system quality also has TS EN ISO 14001:2015 and TS EN ISO 45001:2018 certificates. Our both two production plants in Çerkezköy and Şanlıurfa have TS EN ISO/IEC 17025:2017 laboratory accreditation certificates awarded by TÜRKAK organization.

## Certificates

 TURKEY- TSE	 SCANDINAVIAN COUNTRIES SWEDCERT	 TURKEY TÜRKAK	 RUSSIA-BELARUS UKRAINE GOST-r
 SPAIN AFITI LICOF	 GERMANY DIN CERTCO	 SWITZERLAND SGS	 RUSSIA-BELARUS KAZAKHSTAN- KYRGYZSTAN ARMENIA
 UKRAINE UKR - SEPRO	 NETHERLANDS KIWA	 BULGARIA BULGARKONTROLA	 UK WRAS
 UKRAINE HYGIENE	 SCANDINAVIAN COUNTRIES SWEDCERT KIWA	 HUNGARY HUNGARY - EMI	 RUSSIA HYGIENE
 BUREAU VERITAS	 SOUTH AFRICA SABS	 GERMANY- RUSSIA HYGIENE INSTITUT	 GERMANY HOCH
 SOUTH AFRICA SANAS	 UK LLOYD'S REGISTER	 TURKEY EUROGAP	 BULGARIA NJNI
 TURKEY YILDIZ TECHNICAL UNIVERSITY REPORT	 MALAYSIA IKRAM QA	 GERMANY DVGW	 GERMANY DIBT
 UNITED STATES OF AMERICA NSF	 GERMANY FRAUNHOFER INSTITUTE	 SPAIN AENOR	 STN TC

# Silenta 3A

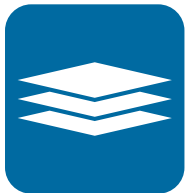
## Sound-Insulated Piping Systems

Silenta 3A is a sound-insulating 3-layered soil and waste water pipe system made of PP material which is specially formulated and reinforced for non-pressurized domestic drainage in accordance with System Standards of DIN EN 1451, DIN 4109 and DIN 4102. Silenta 3A has high performance in all places that require impact, durability and sound protection.

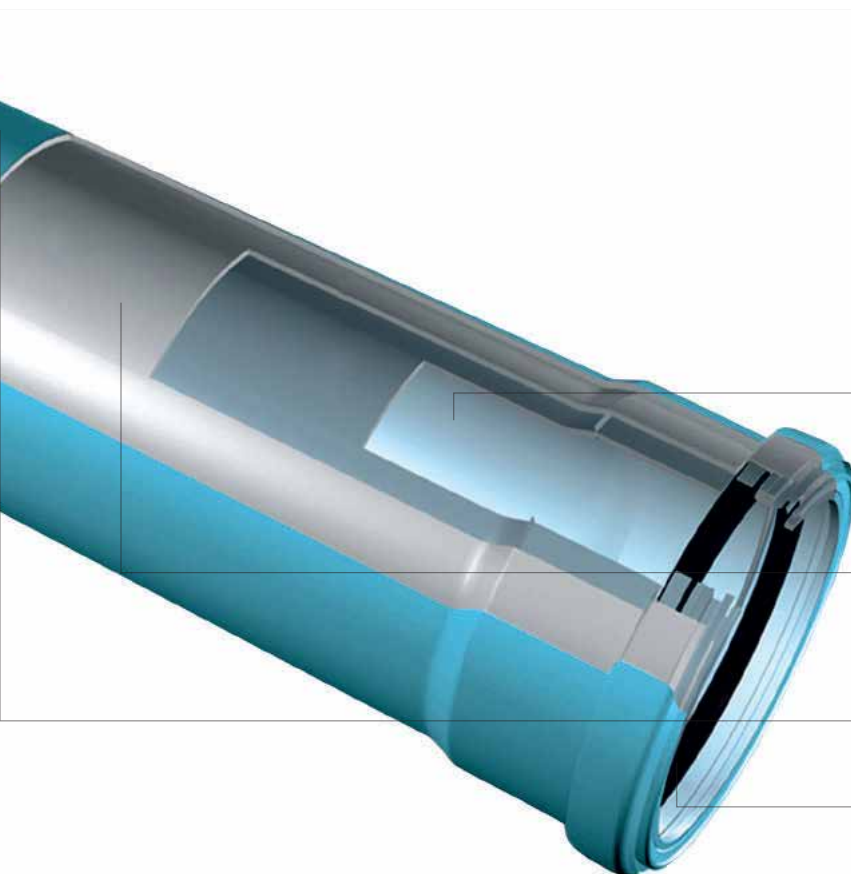
- Silenta 3A Sound-Insulated Piping System reached 16 dB(A) sound intensity level at the flow rate of 4 l/s in the tests conducted by the German Fraunhofer Institute according to EN 14366
- Suitable for hot/cold water and acidic liquid transfers
- It can be used in the underground and aboveground drainage systems even in the areas having high traffic load. It has high impact resistance
- Alternative to cast iron
- No corrosion, durability
- It has a wide product range
- Does not contain halogen and emit lethal and poisonous gases in case of fire
- 100% recyclable and environmentally friendly

### + Fields of Application

- Office buildings, conference halls etc
- Schools, libraries, hospitals, hotels, houses
- All underground drainage systems between the building and the main pipeline
- Sustainable / green buildings
- Industrial areas (short and long-term use)



**16 dB(A)**



## + Structure

- 1 Inner Layer**  
It provides a perfect flow performance with its structure. The superior chemical resistance prevents corrosion and abrasion. It is resistant to high water temperatures.
- 2 Middle Layer**  
With its high molecular structure and special composite formula, the sound waves are absorbed and prevented.
- 3 Outer Layer**  
It is resistant to high temperatures and impacts.
- 4 Special Gasket System**  
It guarantees water tightness with its special gasket structure providing ease of montage. The geometrical properties of the gasket groove ensure fast and easy installation.

## + Technical Properties

Pipe Structure	3-Layered (Special PP-Mineral reinforced composite)
Diameters [mm]	d40, d50, d75, d110, d125, d160, d200
Pipe length [mm]	150, 250, 500, 1000, 2000, 3000
Sound transmission	16 dB(A) at 4 l/s (TS EN 14366)
Fire class	B2 (DIN 4102)
Joining method	Joining with Rubber Gasket and Socket (Push-Fit)
Clamping	With GF Hakan Plastic silent pipe clamps
Color	Light Blue (Halogen-free and Cadmium-free)
Installation	Very easy to install thanks to its weight lower than cast-iron pipes
Thermal expansion coefficient	0.06 mm/m°K
Tensile strength	13 N/mm <sup>2</sup> (yield), 20 N/mm <sup>2</sup> (break)
Chemical resistance	Resistant to organic and inorganic chemical environments for pH values between 2 and 12
Installation temperature	Minimum: -10°C Maximum: 60°C
Operating temperature	Minimum: -10°C Maximum: 97°C
Application class	B/D (building / drainage)
Ring Stiffness	ISO/DIN 9969, The ring stiffness is at least 4.0 kN / m <sup>2</sup> over the entire range of – dimensions: 40 mm – 200 mm
Impact strength	Complies with EN 1451
Approvals and Certificates	<b>Germany:</b> Fraunhofer, Hoch, <b>Spain:</b> AENOR, <b>Sweden:</b> Kiwa/SwedCert, <b>Ukraine:</b> Sepro, <b>Russia:</b> Gost, <b>UK:</b> LR Lloyd Register, <b>Malaysia:</b> Ikram, <b>Turkey:</b> TSE

# Superior Sound Proof Performance

**Sound-insulated soil and waste piping system Silenta 3A** guarantees quality, peace of mind and living comfort.

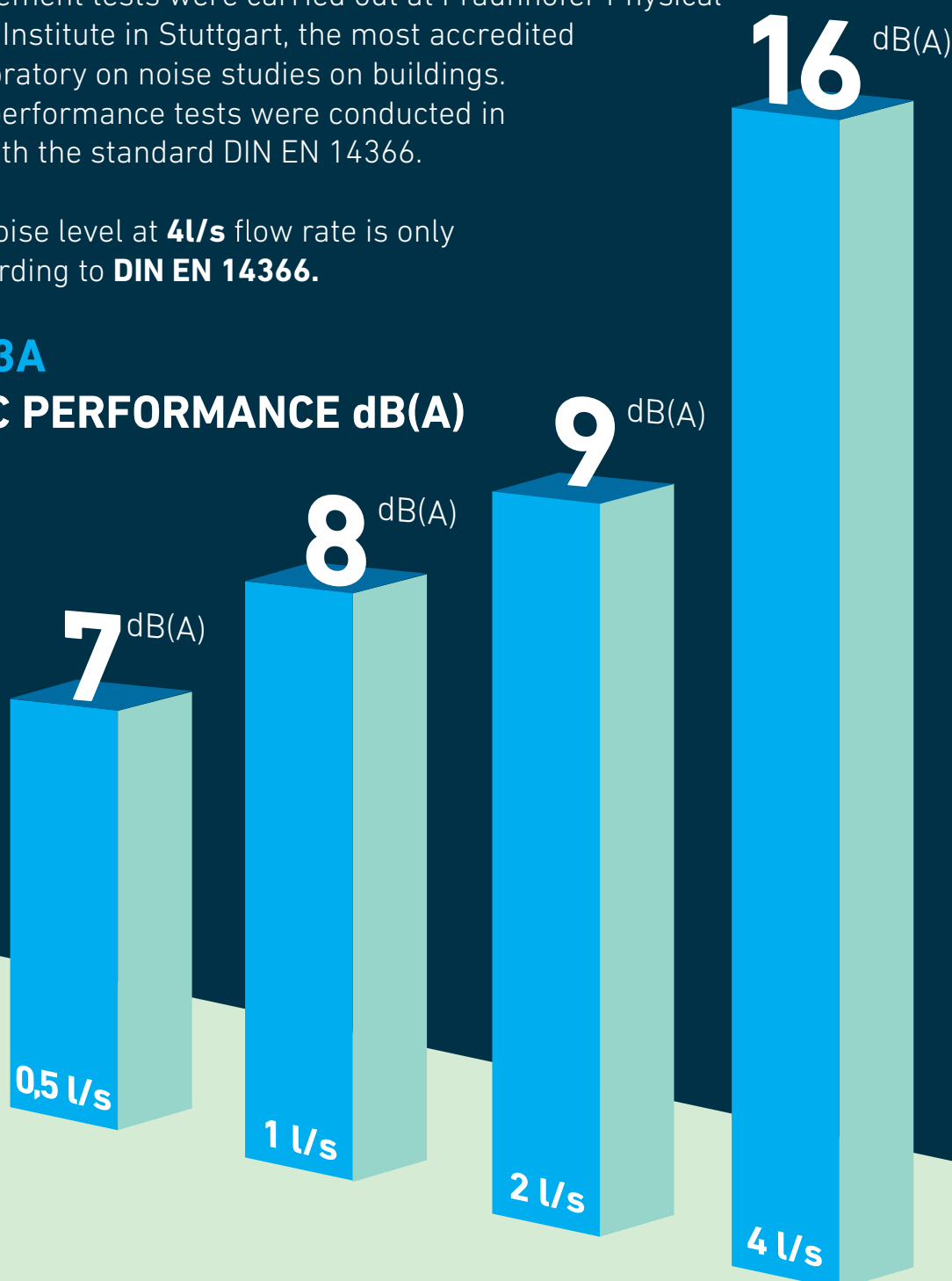
Acoustic performance of Silenta 3A was accredited by the famous German Fraunhofer Institute, in compliance with DIN 4109 and EN 14366.

Noise measurement tests were carried out at Fraunhofer Physical Constructions Institute in Stuttgart, the most accredited European laboratory on noise studies on buildings. The acoustic performance tests were conducted in compliance with the standard DIN EN 14366.

The emitted noise level at **4 l/s** flow rate is only **16 dB(A)** according to **DIN EN 14366**.

## SILENTA 3A

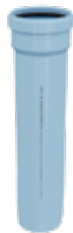
### ACOUSTIC PERFORMANCE dB(A)



Water flow (l/s)

# Silenta 3A

## Silenta 3A Pipe with Socket



Dia. [mm]	Leng. [mm]	Thick. [mm]	Code	Packing Type	Pc
40	150	1,8	<b>4604004000121</b>	Cartonbox	30
40	250	1,8	<b>4604004000221</b>	Cartonbox	30
40	500	1,8	<b>4604004000321</b>	Cartonbox	35
40	1000	1,8	<b>4604004000421</b>	Bundle	10
40	2000	1,8	<b>4604004000521</b>	Bundle	10
40	3000	1,8	<b>4604004000621</b>	Bundle	10
50	150	2,0	<b>4604005000121</b>	Cartonbox	200
50	250	2,0	<b>4604005000221</b>	Cartonbox	150
50	500	2,0	<b>4604005000321</b>	Cartonbox	90
50	1000	2,0	<b>4604005000421</b>	Bundle	10
50	2000	2,0	<b>4604005000521</b>	Bundle	10
50	3000	2,0	<b>4604005000621</b>	Bundle	10
75	150	2,6	<b>4604007501021</b>	Cartonbox	40
75	250	2,6	<b>4604007501121</b>	Cartonbox	30
75	500	2,6	<b>4604007501221</b>	Cartonbox	40
75	1000	2,6	<b>4604007501321</b>	Bundle	10
75	2000	2,6	<b>4604007501421</b>	Bundle	10
75	3000	2,6	<b>4604007501521</b>	Bundle	10
110	150	3,4	<b>4604011002021</b>	Cartonbox	20
110	250	3,4	<b>4604011002121</b>	Cartonbox	35
110	500	3,4	<b>4604011002221</b>	Cartonbox	20
110	1000	3,4	<b>4604011002321</b>	Bundle	4
110	2000	3,4	<b>4604011002421</b>	Bundle	4
110	3000	3,4	<b>4604011002521</b>	Bundle	4
125	150	3,4	<b>4604012503021</b>	Cartonbox	15
125	250	3,4	<b>4604012503121</b>	Cartonbox	5
125	500	3,4	<b>4604012503221</b>	Cartonbox	6
125	1000	3,4	<b>4604012503321</b>	Bundle	4
125	2000	3,4	<b>4604012503421</b>	Bundle	4
125	3000	3,4	<b>4604012503521</b>	Bundle	4
160	150	4,0	<b>4604016004021</b>	Cartonbox	24
160	250	4,0	<b>4604016004121</b>	Cartonbox	6
160	500	4,0	<b>4604016004221</b>	Cartonbox	8
160	1000	4,0	<b>4604016004321</b>	Bundle	1
160	2000	4,0	<b>4604016004421</b>	Bundle	1
160	3000	4,0	<b>4604016004521</b>	Bundle	1
200	500	4,5	<b>4604020006321</b>	Bundle	5
200	1000	4,5	<b>4604020006421</b>	Length	1
200	2000	4,5	<b>4604020006521</b>	Length	1
200	3000	4,5	<b>4604020006621</b>	Length	1

## Silenta 3A Clamp



Dia. (mm)	Code	Packing Type	Pc
50	<b>4701905001022</b>	Cartonbox	100
75	<b>4701907501122</b>	Cartonbox	200
110	<b>4701911001222</b>	Cartonbox	100
125	<b>4701912501322</b>	Cartonbox	100
160	<b>4701916001422</b>	Cartonbox	50

## Silenta 3A Elbow 15°



Dia. (mm)	Code	Packing Type	Pc
50	<b>4704105000121</b>	Cartonbox	300
75	<b>4704107500621</b>	Cartonbox	150
110	<b>4704111001121</b>	Cartonbox	60
160	<b>4704116001121</b>	Cartonbox	20

## Silenta 3A Elbow 30°



Dia. (mm)	Code	Packing Type	Pc
50	<b>4704105000221</b>	Cartonbox	350
75	<b>4704107500721</b>	Cartonbox	150
110	<b>4704111001221</b>	Cartonbox	60
160	<b>4704116001221</b>	Cartonbox	20

## Silenta 3A Pipe without Socket



Dia. [mm]	Leng. [mm]	Thick. [mm]	Code	Packing Type	Pc
200	500	4,5	<b>4604020005221</b>	Cartonbox	8
200	1000	4,5	<b>4604020005321</b>	Length	1
200	2000	4,5	<b>4604020005421</b>	Length	1
200	3000	4,5	<b>4604020005521</b>	Length	1



## Silenta 3A Elbow 45°

Dia. (mm)	Code	Packing Type	Pc
50	<b>4704105000321</b>	Cartonbox	150
75	<b>4704107500921</b>	Cartonbox	50
110	<b>4704111001321</b>	Cartonbox	50
125	<b>4704112501621</b>	Cartonbox	15
160	<b>4704116001821</b>	Cartonbox	6
200	<b>4704120002021</b>	Cartonbox	10

# Silenta 3A



**Silenta 3A Elbow 67,5°**

Dia. (mm)	Code	Packing	
		Type	Pc
50	<b>4704105000421</b>	Cartonbox	300
75	<b>4704107500821</b>	Cartonbox	150
110	<b>4704111001421</b>	Cartonbox	50



**Silenta 3A Branch 67,5°**

Dia. (mm)	Code	Packing	
		Type	Pc
110-110	<b>4704211000721</b>	Cartonbox	25



**Silenta 3A Elbow 87,5°**

Dia. (mm)	Code	Packing	
		Type	Pc
50	<b>4704105000521</b>	Cartonbox	150
75	<b>4704107501021</b>	Cartonbox	50
110	<b>4704111001521</b>	Cartonbox	40
125	<b>4704112501721</b>	Cartonbox	10
160	<b>4704116001921</b>	Cartonbox	6
200	<b>4704120002121</b>	Cartonbox	6



**Silenta 3A Long Elbow 45°**

Dia. (mm)	Code	Packing	
		Type	Pc
110	<b>4704111004521</b>	Cartonbox	8



**Silenta 3A Branch 87,5°**

Dia. (mm)	Code	Packing	
		Type	Pc
50-50	<b>4704205001821</b>	Cartonbox	30
75-50	<b>4704207501921</b>	Cartonbox	10
75-75	<b>4704207502021</b>	Cartonbox	15
110-50	<b>4704211002121</b>	Cartonbox	50
110-75	<b>4704211002221</b>	Cartonbox	15
110-110	<b>4704211002321</b>	Cartonbox	10
125-110	<b>4704212503822</b>	Cartonbox	20
125-125	<b>4704212503921</b>	Cartonbox	4
160-125	<b>4704216004022</b>	Cartonbox	10



**Silenta 3A Branch 45°**

Dia. (mm)	Code	Packing	
		Type	Pc
50-50	<b>4704205000121</b>	Cartonbox	50
75-50	<b>4704207500221</b>	Cartonbox	20
75-75	<b>4704207500321</b>	Cartonbox	10
110-50	<b>4704211000421</b>	Cartonbox	40
110-75	<b>4704211000521</b>	Cartonbox	30
110-110	<b>4704211000621</b>	Cartonbox	20
125-50	<b>4704212500721</b>	Cartonbox	15
125-75	<b>4704212500821</b>	Cartonbox	10
125-110	<b>4704212500921</b>	Cartonbox	8
125-125	<b>4704212501021</b>	Cartonbox	6
160-110	<b>4704216001121</b>	Cartonbox	10
160-125	<b>4704216001221</b>	Cartonbox	10
160-160	<b>4704216001321</b>	Cartonbox	8
200-110	<b>4704220001421</b>	Cartonbox	4
200-125	<b>4704220001521</b>	Cartonbox	4
200-160	<b>4704220001621</b>	Cartonbox	4
200-200	<b>4704220001721</b>	Cartonbox	4



**Silenta 3A Double Branch 45°**

Dia. (mm)	Code	Packing	
		Type	Pc
50-50	<b>4704205003021</b>	Cartonbox	15
75-50	<b>4704207503121</b>	Cartonbox	15
110-50	<b>4704211003221</b>	Cartonbox	7
110-110	<b>4704211003421</b>	Cartonbox	6
160-110	<b>4704216003621</b>	Cartonbox	8

# Silenta 3A



## Silenta 3A Reducer

Dia. (mm)	Code	Packing	
		Type	Pc
40-32	<b>4704404000521</b>	Cartonbox	750
50-32	<b>4704405000021</b>	Cartonbox	500
50-40	<b>4704405000121</b>	Cartonbox	500
75-50	<b>4704407500121</b>	Cartonbox	100
110-50	<b>4704411000221</b>	Cartonbox	50
110-75	<b>4704411000321</b>	Cartonbox	40
125-110	<b>4704412500421</b>	Cartonbox	25
160-110	<b>4704416000521</b>	Cartonbox	20
160-125	<b>4704416000721</b>	Cartonbox	20
200-160	<b>4704420000621</b>	Cartonbox	10



## Silenta 3A Pipe Socket Plug

Dia. (mm)	Code	Packing	
		Type	Pc
50	<b>4704905000421</b>	Cartonbox	125
75	<b>4704907500121</b>	Cartonbox	50
110	<b>4704911000221</b>	Cartonbox	25
160	<b>4704916000321</b>	Cartonbox	12



## \* Silenta 3A S Siphon 45°

Dia. (mm)	Code	Packing	
		Type	Pc
75	<b>4704607500121</b>	Cartonbox	20
110	<b>4704611000121</b>	Cartonbox	6



## Silenta 3A Socket with Central Register

Dia. (mm)	Code	Packing	
		Type	Pc
50	<b>4704505000121</b>	Cartonbox	50
75	<b>4704507500221</b>	Cartonbox	20
110	<b>4704511000321</b>	Cartonbox	10
160	<b>4704516000421</b>	Cartonbox	6
200	<b>4704520000521</b>	Cartonbox	12



## Silenta 3A Corner Double Branch 87,5°

Dia. (mm)	Code	Packing	
		Type	Pc
110-110	<b>4704211003021</b>	Cartonbox	20



## Silenta 3A Sliding Socket

Dia. (mm)	Code	Packing	
		Type	Pc
50	<b>4704505000221</b>	Cartonbox	50
75	<b>4704507500321</b>	Cartonbox	35
110	<b>4704511000421</b>	Cartonbox	8
160	<b>4704516000621</b>	Cartonbox	6
200	<b>4704520000721</b>	Cartonbox	4



## \* Silenta 3A S Siphon 87,5°

Dia. (mm)	Code	Packing	
		Type	Pc
75	<b>4704607500221</b>	Cartonbox	50
110	<b>4704611000221</b>	Cartonbox	5

# Silenta 3A



**Silenta 3A Repair Pipe (Long Socket)**

Dia. (mm)	Code	Packing	
		Type	Pc
110	<b>4704911002221</b>	Cartonbox	15

**Silenta 3A Clean Out (Circular)**



Dia. (mm)	Code	Packing	
		Type	Pc
75	<b>4704311000421</b>	Cartonbox	80



**Silenta 3A Floor Trap**

Dia. (mm)	Code	Packing	
		Type	Pc
110-75-50-50	<b>4704911002022</b>	Cartonbox	12

**Silenta 3A Clean Out (Rectangular)**



Dia. (mm)	Code	Packing	
		Type	Pc
110	<b>4704311000121</b>	Cartonbox	30
160	<b>4704316000221</b>	Cartonbox	8



**Silenta 3A P-Trap**

Dia. (mm)	Code	Packing	
		Type	Pc
110	<b>4704611000521</b>	Cartonbox	25



**Silenta 3A Floor Trap - Long**

Dia. (mm)	Code	Packing	
		Type	Pc
110-75-50-50	<b>4704911002122</b>	Cartonbox	12

**Silence Clamp Metal - Vertical Set**



Dia. (mm)	Code	Packing	
		Type	Pc
50	<b>1300905030412</b>	Cartonbox	20
75	<b>1300907530412</b>	Cartonbox	15
110	<b>1300911030412</b>	Cartonbox	10
125	<b>1300912530412</b>	Cartonbox	10
160	<b>1300916030412</b>	Cartonbox	7
200	<b>1300920030412</b>	Cartonbox	5

**Silence Clamp Metal - Horizontal**



Dia. (mm)	Code	Packing	
		Type	Pc
50	<b>1300905030612</b>	Cartonbox	50
75	<b>1300907530612</b>	Cartonbox	30
110	<b>1300911030612</b>	Cartonbox	25
125	<b>1300912530612</b>	Cartonbox	25
160	<b>1300916030612</b>	Cartonbox	25
200	<b>1300920030612</b>	Cartonbox	20

# What is Sound Insulation Performance?

Sound insulation performance is the sound insulation capability of the system against the vibrations that occur between the pipes used in the waste water installation and the fluids transmitted through these pipes. With Silenta Premium, Silenta 3A and Silenta FR Piping Systems, GF Hakan Plastik offers ultimate solutions against the sounds created in the installations.

## Sources of sounds in the buildings can be listed as follows:

- Flushing
- Clogging of the flowing direction
- High water speeds
- Joints
- Discharge
- Wrong planning
- Faulty design

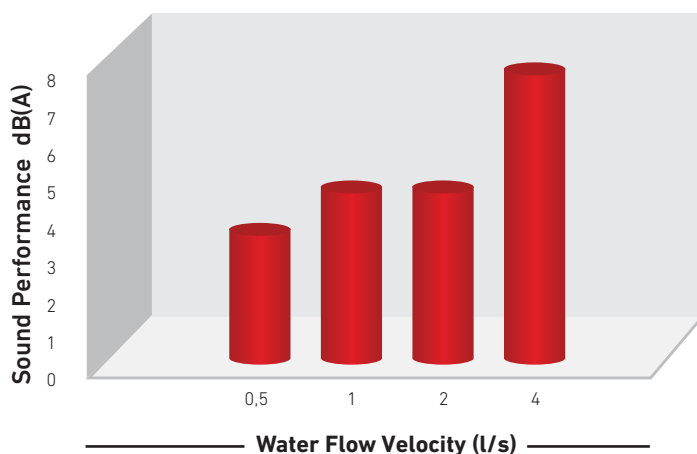
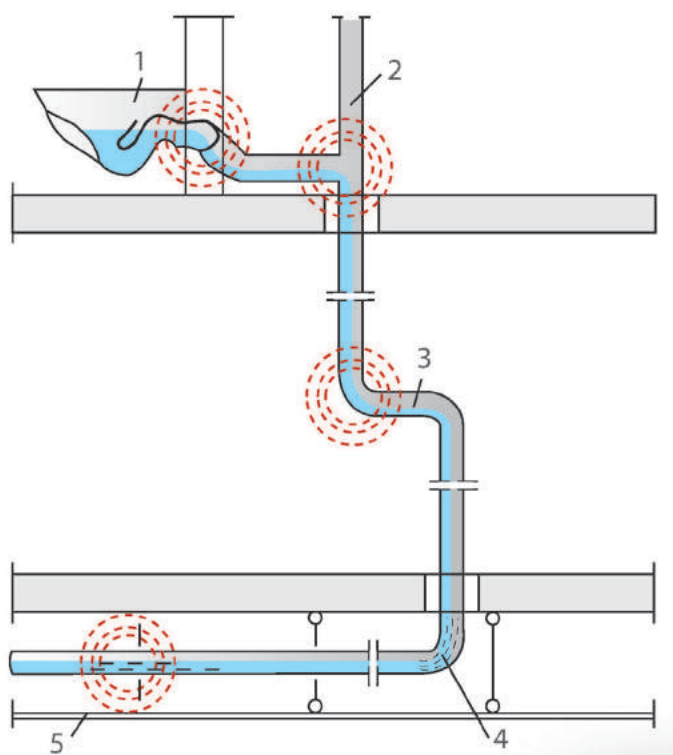
Due to critical drainage conditions, local vibrations occur in the piping system passages. They could have adverse impacts on sound characteristics.

To minimize and eliminate these impacts, Silenta Product Ranges reduce noise in the sound-critical areas with elbows having nominal widths of DN 58-DN 200, and ensures better noise reduction in the affected areas.

## Why is Sound Protection Necessary?

Sound protection measures in a building aims to minimize the noise pollution in the rooms. Residents need to be protected against the noises emitted through air or caused by the building.

Unpleasant noises within the building as caused directly (created by the building) or indirectly (for example due to the construction engineering systems) can be easily resolved with the use of Silenta Product Range.



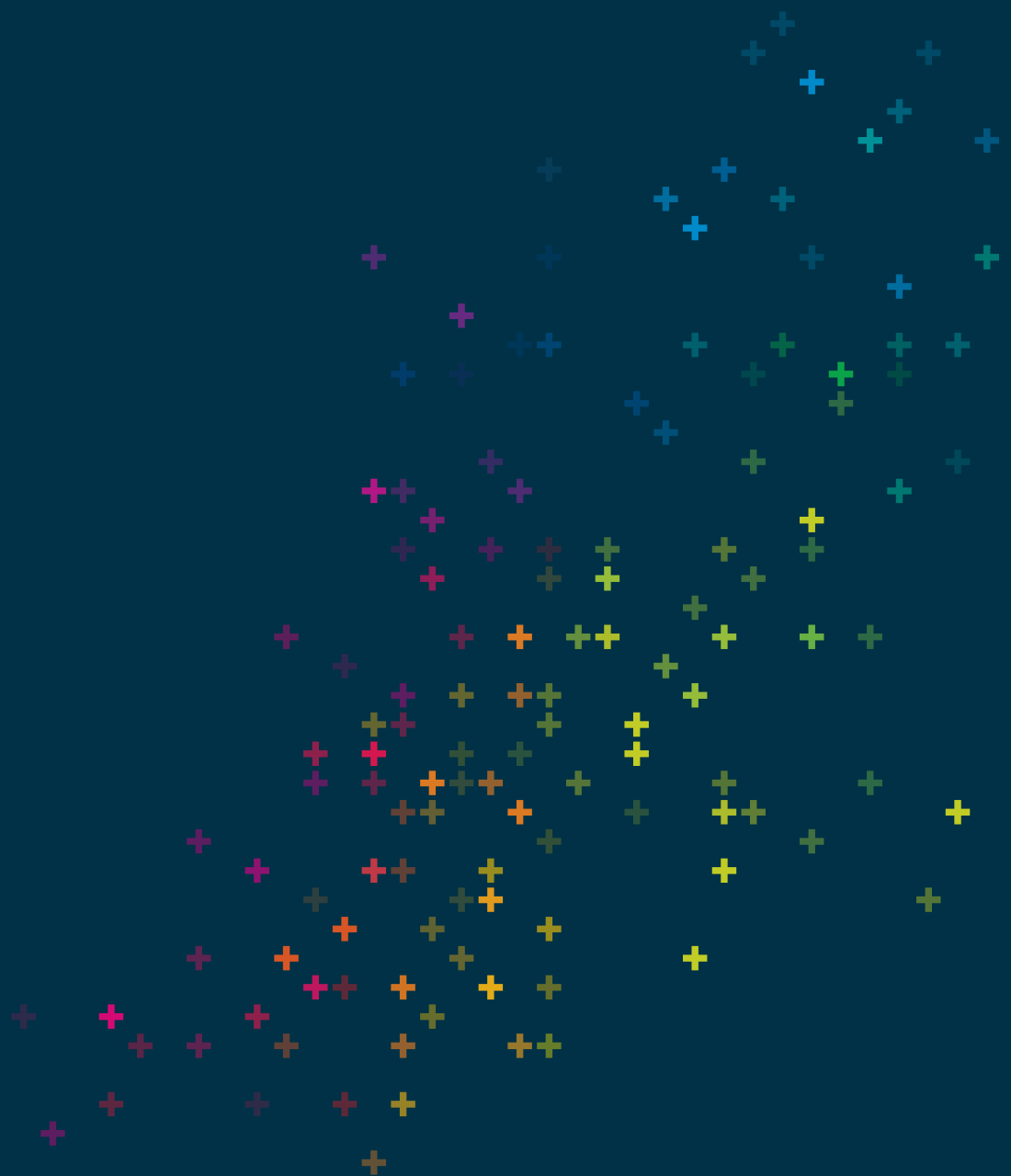
The above graphics indicate the results of the acoustic tests conducted by Fraunhofer Building Physics Institute.

*Silenta Premium 13 dB(A) at 4 l/s flow*

*Silenta 3A 16 dB(A) at 4 l/s flow*

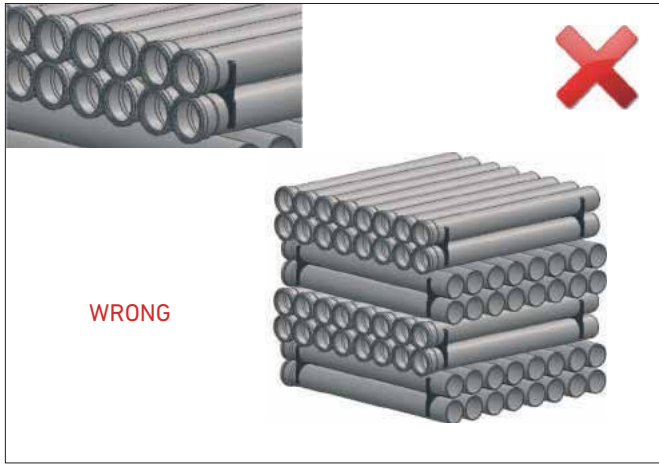
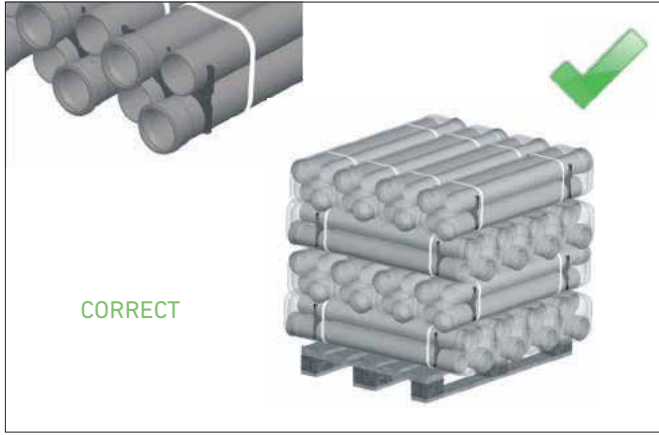
*Silenta FR 12 dB(A) at 4 l/s flow*

# Packaging, Storage and Transportation



## Packaging

GF Hakan Plastik pipes and fittings are packed as ready for transport in a customer-friendly way. Packing ensures safety, efficient storage and easy transport.



Pipes and fittings with socket are placed in a way that they will not stay on top of each other.



Pipes are packed by plastic clamps to hold them together. Stretch film is applied to protect pipes from pipes dust and stains.



Waste water pipes are shipped on wooden frames or pallets according to the demands of customers.



Short parts with the length of 150, 250 and 500 mm are packed in carton boxes like connection parts.



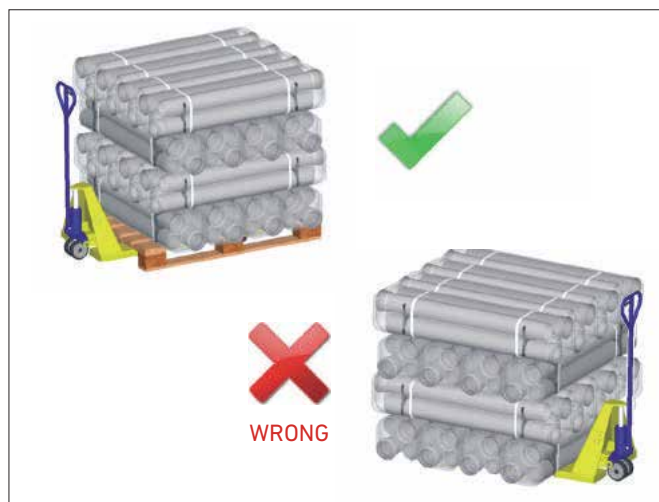
All product ranges are identified in the Warehouse Management System (WMS) by barcode label. Barcode system ensures management of products and prevents complexity and errors during storage and loading.

## Storage



Method of storage should not cause any outflow and should not damage the pipes. As long as they are stored properly, no permanent deformations or damages will occur on the pipes and fittings. Pipes should not be stacked above 1,5 m. Pipes should be safe against sliding.

Pipes packed in the factory might be stacked on wooden frames. Appropriate materials such as pallet etc. should be used to prevent any damage on the socket parts of the pipes stored for a long time. This also makes it easier to lift the pipes by from the floor.



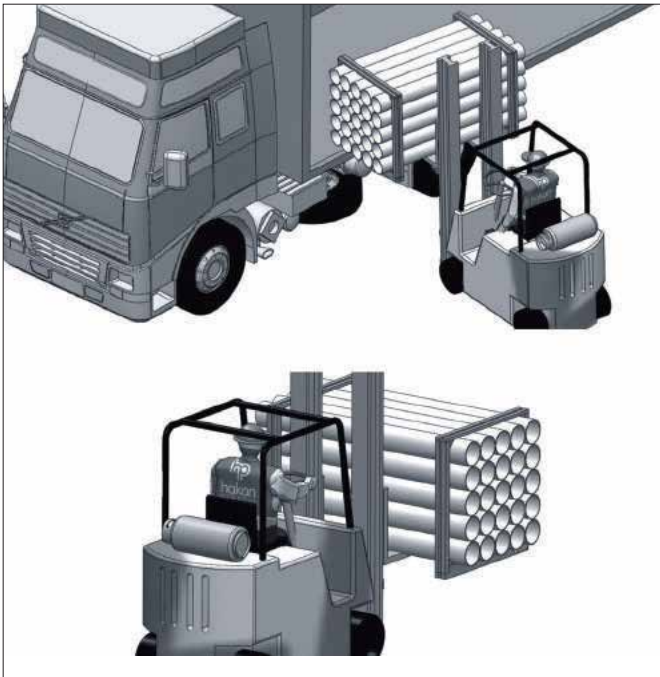
Pipes and fittings packed in carton boxes should be protected against moisture. Carton boxes should be sealed and stored in a dry area.



Products that are not resistant to UV should not be stored outdoors and should be protected against sunlight.

# Transportation

Pipes should be carefully transported to prevent any damages. Avoid sudden and hard pressures on pipes and fittings that might cause freezing in cold weather conditions. Ensure that pipes are not slid and dropped on the floor. Loading and unloading and packing of pipes in a block should be carried out by means of forklifts having flat threads and extensions.



# Silenta 3A Installation



# Installation



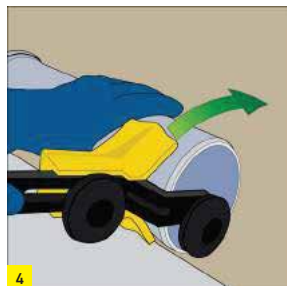
Make sure that your products are clean. If necessary, wipe the jointing points with a dry cloth.



When interval measurements are required, mark the pipe with the desired measurements.



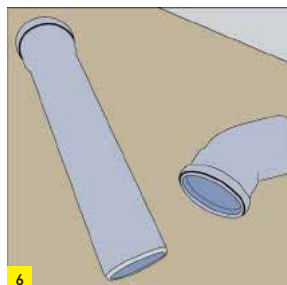
Cut in 90° angle by using a coping saw or a proper cutter.



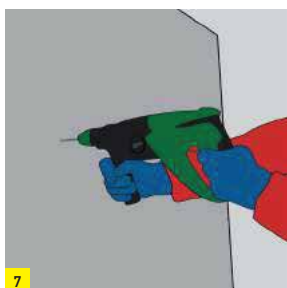
Chamfer the spigot of pipe by using a chamfering device or thick riffler.



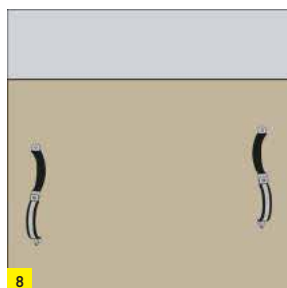
Remove the burrs on the external edges with a knife or scraper.



Now, your pipe is ready for installation.



Drill the marked points with a driller and place dowels into the holes.



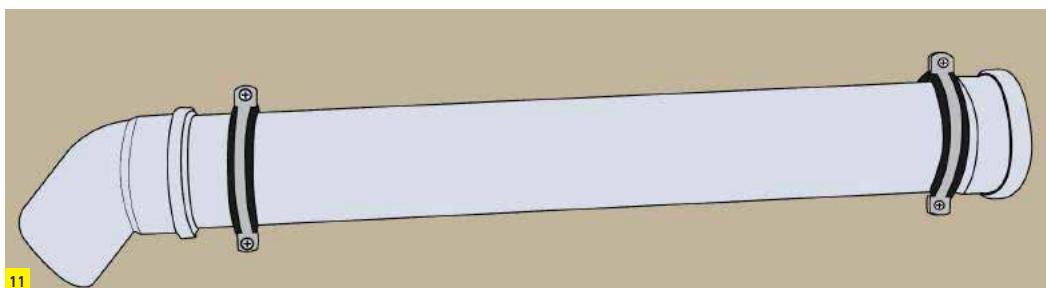
Mark the pipe clamp distances properly with 1% inclination on the wall or ceiling where they will be installed. (as flat wall)



Mark the part of the pipe that will be attached to the fitting as much as the jointing distance.



Apply a lubricating liquid (silicone etc.) to the socket part of the pipe.



After the pipe and fittings are jointed, place them and tighten the clamps.

## Installation

### Rubber Ring (Push Fit) Jointing

- 1- Mouth of the pipe should be absolutely chamfered. If the mouth of the pipe was cut, it should be chamfered.
- 2- Check if the sealing gasket is accurately placed on the pipe or fitting socket groove.
- 3- All installation parts should be dry and clean. There should be no deformation, notches or similar scratches on the pipes or fittings.
- 4- Apply a proper silicone-based lubricating liquid on the spigot end of the pipe or fitting. Do not use liquid soap, grease or similar petroleum derivatives.

- 5- Parts to be jointed should be levelled.
- 6- Push the spigot end of the pipe or fitting into the socket completely. If the application is longer than 2 m, pull the spigot end 10 mm back after placing it into the socket completely, to prevent the effects of thermal expansion.
- 7- Finally, check again if the gap left for thermal expansion still exists or not.

### Pipe Hanging and Clamping

Maximum clamping distances of the pipes should always comply with the values provided in the following table.

- 1- While fixing the pipe with clamps, pay special attention to not cause any tension and stress on pipes.
- 2- Pipe cannot move after tightening the screws of the fixed clamps. For sliding clamps, pipe will continue to move inside the clamp even after tightening the screws.
- 3- For each line longer than 2 m, use 1 fixed clamp immediately after the muff part.
- 4- In vertical lines, always place the fixed clamp on the top point of the pipe and below the socket part.

- 5- While fitting the fixed clamp, pay attention to keep 10 mm distance left on the flat end for expansion.
- 6- Use a fixed clamp after each fitting or fitting group.
- 7- All clamps to be added to the system apart from the fixed clamps in the horizontal or vertical line should be sliding clamp that allows for thermal expansion caused by temperature changes.
- 8- Pipes and fittings should be fixed in short distances so that they do not slide and release.

### Maximum distances between the clamps

Nominal External Diameter DN [mm]	Clamp Distance	
	For Horizontal Pipe Directions* Dmax m (max. 15 x da)	For Vertical Pipe Directions* Dmax. m
50	0,75	1,50
75	1,10	2,00
90	1,35	2,00
110	1,65	2,00
125	1,85	2,00
160	2,40	2,00
200	3,00	2,00
250	3,00	2,00

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# Silenta Premium

## Sound-Insulated Piping Systems



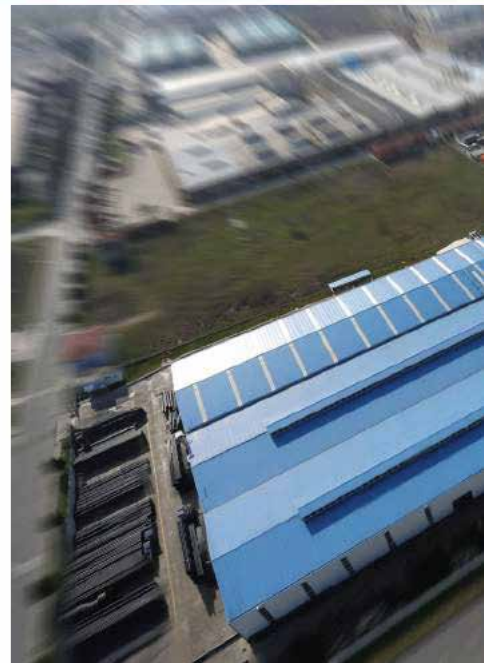
**+GF+**



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# About Us





Founded in Switzerland in 1802, Georg Fischer Corporation operates in 3 main business lines: GF Piping Systems, GF Casting Solutions and GF Machining Solutions. Georg Fischer is present in 34 countries with 57 production plants and 136 companies.

GF Piping Systems, the largest business line of Georg Fischer Corporation, is one of the leading companies in plastic and metal piping systems in the world. GFPS produces system solutions and high quality components for the secure transmission of water and gas in industries, utilities and building technology. Reaching out to over 100 countries with its more than 30 production plants, GF Piping Systems acquired **Hakan Plastik** in 2013.

Founded in 1965, **Hakan Plastik** has achieved so many breakthroughs as the first company that produced the silent pipe in Turkey and has reflected the importance that it attaches to development and change to its products and services as well.

**GF Hakan Plastik** has two production plants in Çerkezköy and Şanlıurfa. With the acquisition by GF, global GF product and process standards applicable worldwide have started to be applied. **GF Hakan Plastik** operates in the fields of Building Technology (BT) and Utility (UT) in plastic piping sector. Exporting its products to over 70 countries, the company has 7 sales areas in Turkey.

**GF Hakan Plastik Training and Technology Center** provides all its business partners with services with the aim of increasing the knowledge and awareness in the sector through both technical and practical trainings. Reaching out to a wider audience at the center such as the professionals serving the sector, university students and installers and providing diverse training and seminar programs for each stakeholder; the products of **GF Hakan Plastik** are promoted and information is provided about the accurate method of application of the products.



## + Our Market Segments

Based on its experience and high production technology in the sector, GF Hakan Plastik supports its clients in each phase of their projects.

- Building Technology Projects
- Industrial Buildings
- Utility Projects
- Irrigation Projects

## + Our Presence in the World

With our presence as a global brand, we choose to be closer to our clients.

GF Hakan Plastik exports its products to over 70 countries. As Georg Fischer Piping Systems, we provide our clients in over 100 countries with fast response and services.

We act in compliance with the local standards in our over 30 production plants in Europe, Asia and the USA. We ensure fast deliveries with our modern logistics organization deployed at our local distribution hubs.

## + Benefits of Plastics

**Plastics are polymers created by the chemical conversion of natural products or synthesized from organic materials. The primary components that make up the building blocks of plastics are long chains of carbon (C) and hydrogen (H) known as monomers.**

The raw materials used for the production of plastics are natural compounds such as cellulose, coal, oil and natural gas. In the plastics industry, around 6 % of the petroleum products that come out from refineries is used.

Plastics fall into three main categories on the basis of their internal structure and the resulting mechanical characteristics: thermoplastics, thermosetting plastics and elastomers.

## + Complete Solution Concept

Our wide range of products and services represent our complete solution concept.

With our products intended for diverse sectors, we offer individual and comprehensive system solutions. Focusing on the needs of projects, we optimize the processes and applications integrated into the entire system.

We provide state-of-the-art technology by setting the standards in the market at all times. We always stand by our business partners through our experience in the piping systems and reliable service network.

As an industrial company that stands out with innovative and successful operations ever since our incorporation, we act as a solution point to meet all your needs based on our technical knowledge, specialization and reliability.

Thermoplastics in turn can be split into two main categories as partially-regulated (semi-crystalline) and irregular (amorphous) molecular structures.

- Semicrystalline thermoplastics, which have a partially ordered molecular structure: this category includes the polyolefins (polypropylene, polyethylene, polybutylene) and fluoropolymers (PVDF, PTFE, etc.)
- Amorphous thermoplastics, which have no crystalline regions and no packed molecular structure: this category includes the vinyl chlorides (PVC-U, PVC-C, etc.) and styrenes (ABS, polystyrene, etc.)

Semicrystalline materials are more suitable for hot welding, while amorphous thermoplastics are ideal for cementing or cold welding (solvent cementing).

## + Advantages of Plastics

Thermoplastics obviously demonstrate different characteristics than those of the metals traditionally used for piping.

### Metal Systems

#### High density

- \* Crane needed for transport
- \* Widely spaced fixings
- \* High anchoring forces, fixing required

#### Thermal conductivity

- \* Insulation is always needed to limit heat loss
- \* Formation of condensation and resulting corrosion \*

#### Corrosion Behaviors

- Galvanic corrosion may occur
- Internal diameter is reduced due to corrosion  
Reduction in internal diameter leads to pressure losses

#### Chemical resistance

- \* Low resistance to acids, requiring use of costly alloys
- \* Damage from incrustation

### Plastic Systems

#### Low density

- \* Can be carried by hand up to d110
- \* Closely spaced fixings
- \* Limited anchoring forces, simple and economic

#### Low thermal conductivity

- \* Limited heat loss
- \* Low levels of condensation and resistance to corrosion

#### High Corrosion Resistance

- No risk of galvanic corrosion risk
- No corrosion and reduction of internal diameter  
No pressure losses due to lack of reduction of internal diameter

#### High chemical resistance

- \* In combination with correct jointing methods, at least 25 years of useful life can be warranted
- \* No incrustation

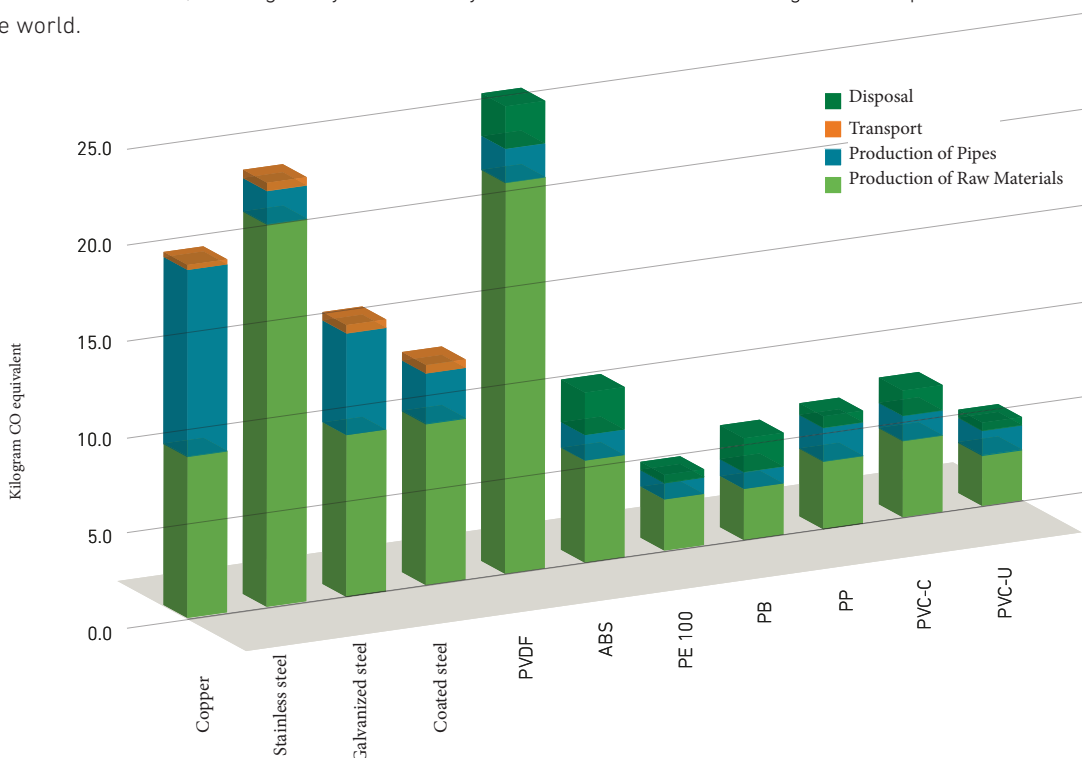
## + Service Life Analysis of Plastics

It is the total of all greenhouse gases emitted to the atmosphere during the entire lifetime including the processes for extracting a product having carbon footprint from under the ground, refining, producing, using and disposing of that product.

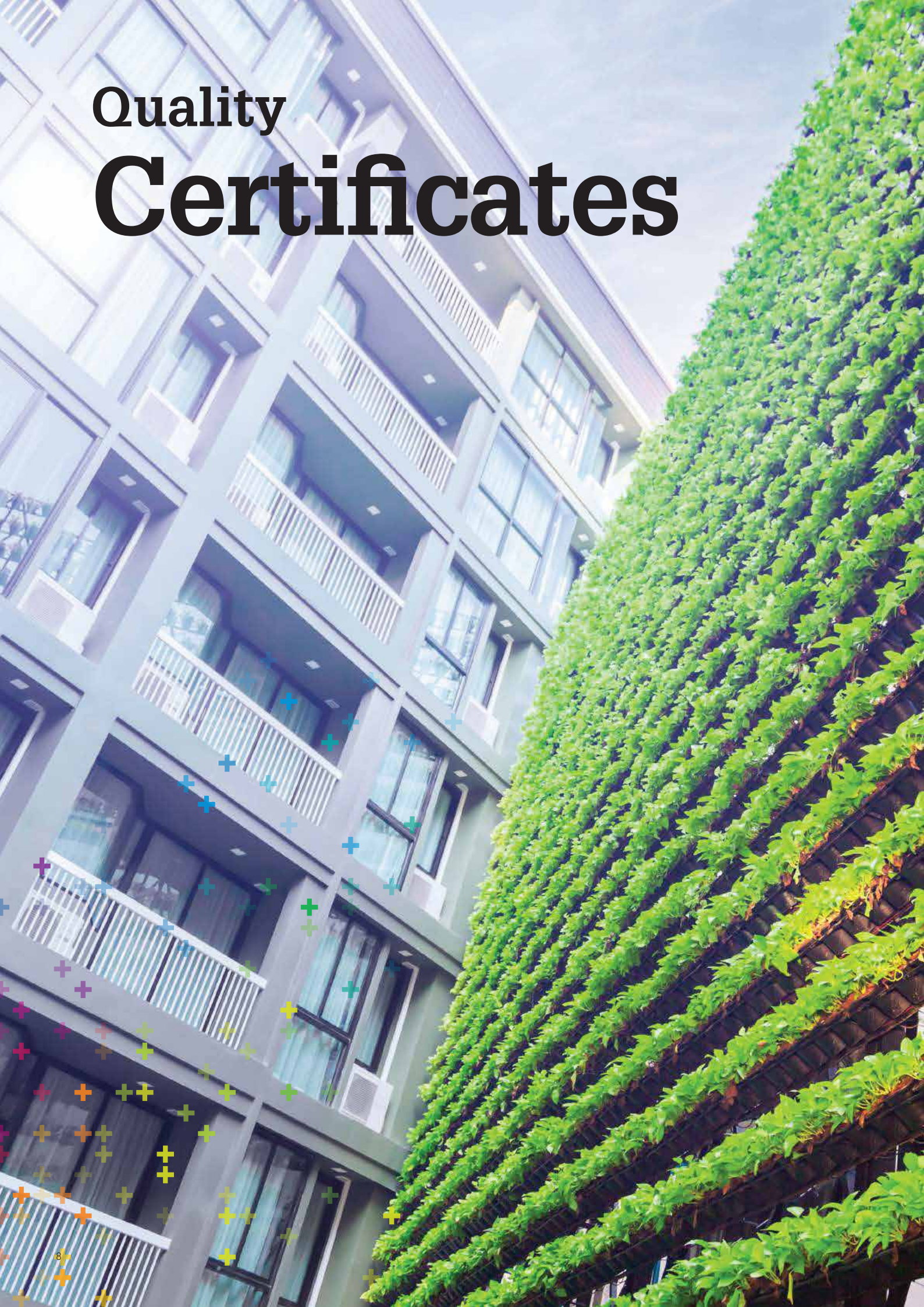
The following graphics indicate the assessment of the lifetime of thermoplastic piping systems in terms of the quality of their environmental performance and application of them in building technology, industry and water and gas distribution. In the analysis, the impacts of one meter long pipe was compared with the main competitor materials (DN25, DN80, DN150 and DN400) for each of the commonly used plastics. GF supplied this analysis from an independent, Swiss-based organization specialized in environmental performance analyzes, and is based on Ecoinvent, leading lifecycle inventory database in the world.

According to the main results of the study, plastic piping systems demonstrate better performance than metal systems. This finding has been confirmed by other studies conducted in this field.

The main reason for high performance of thermoplastics is that they are lightweight. This ensures key benefits during transport and installation. Fully-plastic solutions are lighter than other piping systems of conventional materials, and this creates significant impacts on carbon footprint.



# Quality Certificates



Manufacturing its products in accordance with the European standards and Turkish standards equivalent to the European standards, our Company is a leading and dynamic organization in terms of continuous improvement and customer satisfaction.

Some of the product quality certificates of our Company are as follows:

DVGW (Germany) - SKZ (Germany) - Hygiene Institute (Germany) - Fraunhofer (Germany) - Nordic Polymark (Sweden) - AENOR (Spain) - UkrSepro (Ukraine) - GOST (Russia) - SABS (South Africa) - TSE (Turkey)

Presenting its product standards in a way that offers the quality and continuity required for customers, GF Hakan Plastik exports its products to over 70 countries based on these certificates.

In addition to product quality, the process and system quality of GF Hakan Plastik is certified by BVQI through ISO 9001:2015 certificate and the company maintains its efforts on certification. Our Company that places top priority on process and system quality also has ISO 14001:2015 and OHSAS 18001:2007 certificates. Our both production plants in Çerkezköy and Şanlıurfa have TS EN ISO/IEC 17025:2012 laboratory accreditation certificates awarded by TÜRKAK organization.

## Certificates

 TURKEY- TSE	 SCANDINAVIAN COUNTRIES SWEDCERT	 TURKEY TÜRKAK	 RUSSIA-BELARUS UKRAINE GOST-r
 SPAIN AFITI LICOF	 GERMANY DIN CERTCO	 SWITZERLAND SGS	 RUSSIA-BELARUS KAZAKHSTAN- KYRGYZSTAN ARMENIA
 UKRAINE UKR - SEPRO	 NETHERLANDS KIWA	 BULGARIA BULGARKONTROLA	 UK WRAS
 UKRAINE HYGIENE	 SCANDINAVIAN COUNTRIES SWEDCERT KIWA	 HUNGARY HUNGARY - EMI	 RUSSIA HYGIENE
 BUREAU VERITAS	 SOUTH AFRICA SABS	 GERMANY- RUSSIA HYGIENE INSTITUT	 GERMANY HOCH
 SOUTH AFRICA SANAS	 UK LLOYD'S REGISTER	 TURKEY EUROGAP	 BULGARIA NJN
 TURKEY YILDIZ TECHNICAL UNIVERSITY REPORT	 MALAYSIA IKRAM QA	 GERMANY DVGW	 GERMANY DIBT
 UNITED STATES OF AMERICA NSF	 GERMANY FRAUNHOFER INSTITUTE	 SPAIN AENOR	 STN TC

# Silenta Premium

## Sound-Insulated Piping Systems

Silenta Premium is a sound-insulating 3-layered sewer pipe system made of PP material which is specially formulated and reinforced for non-pressurized domestic drainage in accordance with System Standards of EN 1451, DIN 4109 and DIN 4102.

- Silenta Premium Sound-Insulated Pipe Systems providing a complete solution with advanced level durability, impact resistance, low sound level and easy installation features have considerably wide product range
- It reached 13 dB(A) sound intensity level at the flow rate of 4 l/s in the tests conducted by the German Fraunhofer Institute according to EN 14366
- It can be used in the underground and aboveground drainage systems even in the areas having high traffic load
- Provides excellent sound insulation, creates ideal conditions for buildings and contributes to an increase in the property value along with the quality of life. Reduces the vibrations and unfamiliar sounds coming from the plumbing system
- It is suitable for hot/cold water and acidic liquid transfers.
- No corrosion, durable
- Alternative to cast iron pipes
- Does not contain halogen and emit lethal and poisonous gases
- 100% recyclable and environmentally friendly

### + Fields of Application

- Office buildings, conference halls etc
- Schools, libraries, hospitals, hotels, houses
- All underground drainage systems between the building and the main pipeline
- Sustainable / green buildings
- Industrial areas (short and long-term use)





## + STRUCTURE

### Inner Layer

It provides a perfect flow performance with its structure. The superior chemical resistance prevents corrosion and abrasion. It is resistant to high water temperatures.

### Middle Layer

With its high molecular structure and special composite formula, the sound waves are absorbed and prevented.

### Outer Layer

It is resistant to high temperatures and impacts.

### Special Gasket System

It guarantees water tightness with its special gasket structure providing ease of montage. The geometrical properties of the gasket groove ensure fast and easy installation.

## + Technical Properties

Pipe Structure	3-Layered (Special PP-Mineral reinforced composite)
Diameters [mm]	d58, d78, d90, d110, d135, d160, d200
Pipe length [mm]	150, 250, 500, 1000, 2000, 3000
Sound transmission	13 dB(A) at 4 l/s (EN 14366)
Fire class	B2 (DIN 4102)
Joining method	Joining with Rubber Gasket and Socket (Push-Fit)
Clamping	With GF Hakan Silent pipe clamps
Color	Light Grey (Halogen-free and Cadmium-free)
Installation	Very easy to install thanks to its weight lower than cast-iron pipes
Thermal expansion coefficient	0.04 mm/m°K
Tensile strength	13 N/mm <sup>2</sup> (yield), 20 N/mm <sup>2</sup> (break)
Chemical resistance	Resistant to organic and inorganic chemical environments for pH values between 2 and 12
Installation temperature	Minimum: -10°C Maximum: 60°C
Operating temperature	Minimum: -10°C Maximum: 97°C
Application class	B/D (building / drainage)
Ring Stiffness	ISO/DIN 9969, The ring stiffness is at least 4.0 kN / m <sup>2</sup> over the entire range of – dimensions: 58 mm – 200 mm
Impact strength	Complies with EN 1451
Approvals and Certificates	<b>Germany:</b> DIBt, Fraunhofer, Hoch, <b>Ukraine:</b> Sepro, <b>Russia:</b> Gost, <b>Malaysia:</b> Ikram, <b>Turkey:</b> TSE

# Superior Sound-Proof Performance

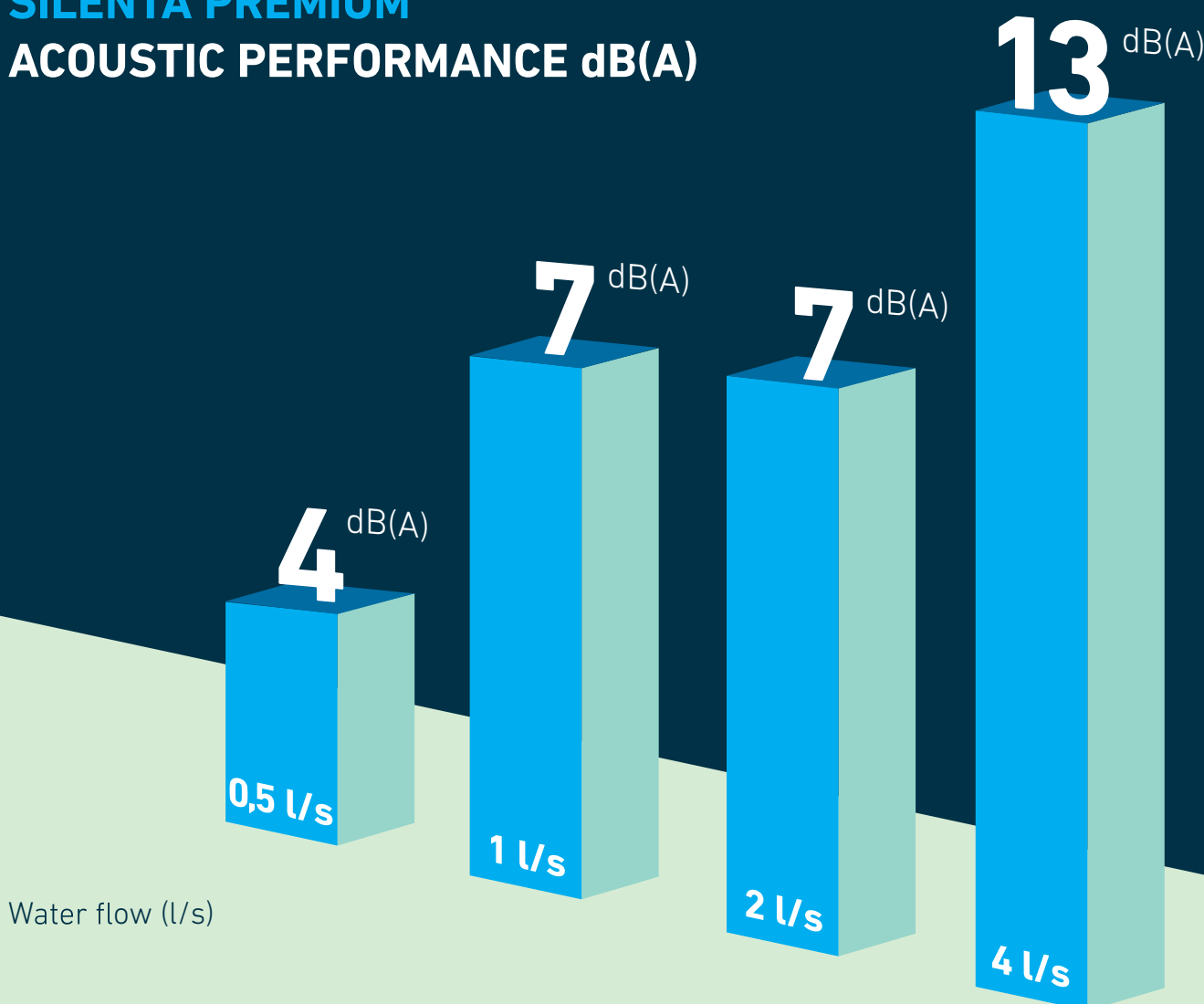
Sound-insulated soil and waste water pipe system **Silenta Premium** guarantees quality, peace of mind and living comfort.

Acoustic performance of Silenta Premium was accredited by the famous German Fraunhofer Institute, in compliance with DIN 4109 and EN 14366.

Noise measurement tests were carried out at Fraunhofer Physical Constructions Institute in Stuttgart, the most accredited European laboratory on noise studies on buildings. The acoustic performance tests were conducted in compliance with the standard DIN EN 14366.

The emitted noise level at **4 l/s** flow rate, with special GF Hakan Silent clamps, is only **13 dB(A)** according to **DIN EN 14366**.

## SILENTA PREMIUM ACOUSTIC PERFORMANCE dB(A)



# Silenta Premium

## Silenta Premium Pipe with Socket



Dia. [mm]	Leng. [mm]	Thick. [mm]	Code	Packing Type	Pc
58	150	4,0	<b>4401005800121</b>	Cartonbox	30
58	250	4,0	<b>4401005800221</b>	Cartonbox	25
58	500	4,0	<b>4401005800321</b>	Cartonbox	30
58	1000	4,0	<b>4401005800421</b>	Bundle	8
58	2000	4,0	<b>4401005800521</b>	Bundle	8
58	3000	4,0	<b>4401005800621</b>	Bundle	8
78	150	4,5	<b>4401007801021</b>	Cartonbox	40
78	250	4,5	<b>4401007801121</b>	Cartonbox	12
78	500	4,5	<b>4401007801221</b>	Cartonbox	16
78	1000	4,5	<b>4401007801321</b>	Bundle	6
78	2000	4,5	<b>4401007801421</b>	Bundle	6
78	3000	4,5	<b>4401007801521</b>	Bundle	6
90	150	4,5	<b>4401009002021</b>	Cartonbox	36
90	250	4,5	<b>4401009002121</b>	Cartonbox	24
90	500	4,5	<b>4401009002221</b>	Cartonbox	12
90	1000	4,5	<b>4401009002321</b>	Bundle	6
90	2000	4,5	<b>4401009002421</b>	Bundle	6
90	3000	4,5	<b>4401009003321</b>	Bundle	6
110	150	5,3	<b>4401011003021</b>	Cartonbox	9
110	250	5,3	<b>4401011003121</b>	Cartonbox	12
110	500	5,3	<b>4401011003221</b>	Cartonbox	8
110	1000	5,3	<b>4401011003321</b>	Bundle	4
110	2000	5,3	<b>4401011003421</b>	Bundle	4
110	3000	5,3	<b>4401011003521</b>	Bundle	4
135	150	5,3	<b>4401013504021</b>	Cartonbox	12
135	250	5,3	<b>4401013504121</b>	Cartonbox	8
135	500	5,3	<b>4401013504221</b>	Cartonbox	5
135	1000	5,3	<b>4401013504321</b>	Bundle	4
135	2000	5,3	<b>4401013504421</b>	Bundle	4
135	3000	5,3	<b>4401013504521</b>	Bundle	4
160	150	5,3	<b>4401016005021</b>	Cartonbox	10
160	250	5,3	<b>4401016005121</b>	Cartonbox	6
160	500	5,3	<b>4401016005221</b>	Cartonbox	4
160	1000	5,3	<b>4401016005321</b>	Length	1
160	2000	5,3	<b>4401016005421</b>	Length	1
160	3000	5,3	<b>4401016005521</b>	Length	1
200	500	6,2	<b>4401020006021</b>	Cartonbox	5
200	1000	6,2	<b>4401020006121</b>	Length	1
200	2000	6,2	<b>4401020006221</b>	Length	1
200	3000	6,2	<b>4401020006321</b>	Length	1

## Silenta Premium Pipe without Socket



Dia. [mm]	Leng. [mm]	Thick. [mm]	Code	Packing Type	Pc
58	3000	4,0	<b>4401005810621</b>	Bundle	8
58	5000	4,0	<b>4401005810821</b>	Bundle	8
78	3000	4,5	<b>4401007811521</b>	Bundle	6
78	5000	4,5	<b>4401007811721</b>	Bundle	6
90	1000	4,5	<b>4401009003621</b>	Bundle	10
90	3000	4,5	<b>4401009002521</b>	Bundle	6
110	3000	5,3	<b>4401011013521</b>	Bundle	4
110	5000	5,3	<b>4401011013721</b>	Bundle	4
135	3000	5,3	<b>4401013514521</b>	Bundle	4
135	5000	5,3	<b>4401013514721</b>	Bundle	4
160	3000	5,3	<b>4401016015521</b>	Length	1
160	5000	5,3	<b>4401016015721</b>	Length	1
200	500	6,2	<b>4401020016021</b>	Cartonbox	4
200	1000	6,2	<b>4401020016121</b>	Length	1
200	2000	6,2	<b>4401020016221</b>	Length	1
200	3000	6,2	<b>4401020016321</b>	Length	1

## Silenta Premium Elbow 15°



Dia. [mm]	Code	Packing Type	Pc
58	<b>4501105800321</b>	Cartonbox	120
78	<b>4501107800121</b>	Cartonbox	70
90	<b>4501109000121</b>	Cartonbox	39
110	<b>4501111000521</b>	Cartonbox	20
135	<b>4501113500821</b>	Cartonbox	12
160	<b>4501116001021</b>	Cartonbox	8

## Silenta Premium Elbow 30°



Dia. [mm]	Code	Packing Type	Pc
58	<b>4501105800421</b>	Cartonbox	120
78	<b>4501107800221</b>	Cartonbox	70
90	<b>4501109000221</b>	Cartonbox	39
110	<b>4501111000621</b>	Cartonbox	20
135	<b>4501113500921</b>	Cartonbox	12
160	<b>4501116001121</b>	Cartonbox	8

## Silenta Premium Elbow 45°



Dia. [mm]	Code	Packing Type	Pc
58	<b>4501105800121</b>	Cartonbox	50
78	<b>4501107800321</b>	Cartonbox	60
90	<b>4501109000321</b>	Cartonbox	32
110	<b>4501111000721</b>	Cartonbox	20
135	<b>4501113501021</b>	Cartonbox	5
160	<b>4501116001221</b>	Cartonbox	8
200	<b>4501120001421</b>	Cartonbox	4

## Silenta Premium Elbow 67,5°



Dia. [mm]	Code	Packing Type	Pc
58	<b>4501105800521</b>	Cartonbox	100
78	<b>4501107800521</b>	Cartonbox	50
90	<b>4501109000521</b>	Cartonbox	32
110	<b>4501111000821</b>	Cartonbox	16

## Silenta Premium Elbow 87,5°



Dia. [mm]	Code	Packing Type	Pc
58	<b>4501105800221</b>	Cartonbox	40
78	<b>4501107800421</b>	Cartonbox	20
90	<b>4501109000421</b>	Cartonbox	32
110	<b>4501111000921</b>	Cartonbox	16
135	<b>4501113501121</b>	Cartonbox	12
160	<b>4501116001321</b>	Cartonbox	8
200	<b>4501120001521</b>	Cartonbox	3

# Silenta Premium



**Silenta Premium Long Elbow 45°**

Dia. (mm)	Code	Packing Type	Pc
110	<b>4501111001321</b>	Cartonbox	8



**Silenta Premium Siphon Elbow 87,5°**

Dia. (mm)	Code	Packing Type	Pc
58-40	<b>4501105830621</b>	Cartonbox	140



**Silenta Premium Clean Out Elbow 87,5°**

Dia. (mm)	Code	Packing Type	Pc
110	<b>4501311001121</b>	Cartonbox	15

**Silenta Premium Branch 45°**



Dia. (mm)	Code	Packing Type	Pc
58-58	<b>4501205800121</b>	Cartonbox	20
78-58	<b>4501207800221</b>	Cartonbox	30
78-78	<b>4501207800321</b>	Cartonbox	20
90-58	<b>4501209000121</b>	Cartonbox	8
90-90	<b>4501209000321</b>	Cartonbox	14
110-58	<b>4501211000421</b>	Cartonbox	18
110-78	<b>4501211000521</b>	Cartonbox	14
110-110	<b>4501211000621</b>	Cartonbox	10
135-78	<b>4501213500721</b>	Cartonbox	10
135-110	<b>4501213500821</b>	Cartonbox	6
135-135	<b>4501213500921</b>	Cartonbox	5
160-110	<b>4501216001021</b>	Cartonbox	5
160-135	<b>4501216001121</b>	Cartonbox	4
160-160	<b>4501216001221</b>	Cartonbox	3
200-110	<b>4501220001421</b>	Cartonbox	2
200-135	<b>4501220001521</b>	Cartonbox	2
200-160	<b>4501220001621</b>	Cartonbox	1
200-200	<b>4501220001721</b>	Cartonbox	3

**Silenta Premium Branch 67,5°**



Dia. (mm)	Code	Packing Type	Pc
58-58	<b>4501207805021</b>	Cartonbox	18
78-58	<b>4501207805021</b>	Cartonbox	30
78-78	<b>4501207805521</b>	Cartonbox	20
110-58	<b>4501211001021</b>	Cartonbox	18
110-78	<b>4501211001121</b>	Cartonbox	14
110-110	<b>4501211000721</b>	Cartonbox	12



**Silenta Premium Branch 87,5°**

Dia. (mm)	Code	Packing Type	Pc
58-58	<b>4501205806021</b>	Cartonbox	15
78-58	<b>4501207806121</b>	Cartonbox	8
78-78	<b>4501207806221</b>	Cartonbox	7
90-58	<b>4501209006121</b>	Cartonbox	18
90-78	<b>4501209006221</b>	Cartonbox	15
90-90	<b>4501209006321</b>	Cartonbox	12
110-58	<b>4501211006321</b>	Cartonbox	18
110-78	<b>4501211006421</b>	Cartonbox	15
110-90	<b>4501211006621</b>	Cartonbox	15
110-110	<b>4501211006521</b>	Cartonbox	12
135-110	<b>4501213506621</b>	Cartonbox	8
135-135	<b>4501213506721</b>	Cartonbox	6
160-110	<b>4501216006621</b>	Cartonbox	5
160-160	<b>4501216006921</b>	Cartonbox	4



**Silenta Premium Radius Branch 87,5° (Swept)**

Dia. (mm)	Code	Packing Type	Pc
90-90	<b>4501209030621</b>	Cartonbox	16
110-90	<b>4501211031321</b>	Cartonbox	8
110-110	<b>4501211031221</b>	Cartonbox	8

**Silenta Premium Double Branch 45°**



Dia. (mm)	Code	Packing Type	Pc
110-110	<b>4501211004121</b>	Cartonbox	8
135-110	<b>4501213504221</b>	Cartonbox	4
160-110	<b>4501216004321</b>	Cartonbox	3

**Silenta Premium Double Branch 87,5°**



Dia. (mm)	Code	Packing Type	Pc
90-90	<b>4501209007021</b>	Cartonbox	8
110-110	<b>4501211007021</b>	Cartonbox	10

**Silenta Premium Clean Out Tee**



Dia. (mm)	Code	Packing Type	Pc
110-110	<b>4501311002121</b>	Cartonbox	10
160-78	<b>4501316001321</b>	Cartonbox	5
160-110	<b>4501316002321</b>	Cartonbox	5

# Silenta Premium



**Silenta Premium Corner Double Branch 87,5°**

Dia. (mm)	Code	Packing	
		Type	Pc
110-110	<b>4501211007121</b>	Cartonbox	10



**Silenta Premium Sliding Socket**

Dia. (mm)	Code	Packing	
		Type	Pc
58	<b>4501505804021</b>	Cartonbox	12
78	<b>4501507804121</b>	Cartonbox	16
110	<b>4501511004221</b>	Cartonbox	15
135	<b>4501513504521</b>	Cartonbox	10
160	<b>4501516004321</b>	Cartonbox	6
200	<b>4501520004421</b>	Cartonbox	4



**Silenta Premium Corner Radius  
Double Branch 87,5° (Swept)**

Dia. (mm)	Code	Packing	
		Type	Pc
90-90	<b>4501209030721</b>	Cartonbox	12



**Silenta Premium Socket Plug**

Dia. (mm)	Code	Packing	
		Type	Pc
58	<b>4501905800121</b>	Cartonbox	25
78	<b>4501907800221</b>	Cartonbox	50
90	<b>4501909000321</b>	Cartonbox	50
110	<b>4501911000321</b>	Cartonbox	20
135	<b>4501913500421</b>	Cartonbox	40
160	<b>4501916000521</b>	Cartonbox	12



**Silenta Premium Adaptor**

Dia. (mm)	Code	Packing	
		Type	Pc
58-50	<b>4501905801021</b>	Cartonbox	150
78-75	<b>4501907801021</b>	Cartonbox	75
135-125	<b>4501913501021</b>	Cartonbox	22



**Silenta Premium Reducer**

Dia. (mm)	Code	Packing	
		Type	Pc
58-40	<b>4501405800221</b>	Cartonbox	175
58-50	<b>4501405800121</b>	Cartonbox	60
78-50	<b>4501407802421</b>	Cartonbox	50
78-58	<b>4501407800221</b>	Cartonbox	40
78-75	<b>4501407800321</b>	Cartonbox	25
90-58	<b>4501409000121</b>	Cartonbox	80
90-78	<b>4501409000221</b>	Cartonbox	32
110-58	<b>4501411000421</b>	Cartonbox	25
110-78	<b>4501411000521</b>	Cartonbox	50
110-90	<b>4501411000621</b>	Cartonbox	40
135-110	<b>4501413500621</b>	Cartonbox	10
160-110	<b>4501416000821</b>	Cartonbox	20
160-135	<b>4501416000921</b>	Cartonbox	12
200-160	<b>4501420001121</b>	Cartonbox	10



**Silenta Premium Repair Pipe (Long Socket)**

Dia. (mm)	Code	Packing	
		Type	Pc
110	<b>4501911001221</b>	Cartonbox	15



**Silenta Premium Clean Out (Circular)**

Dia. (mm)	Code	Packing	
		Type	Pc
58	<b>4501305800421</b>	Cartonbox	50
78	<b>4501307800521</b>	Cartonbox	28
90	<b>4501309000121</b>	Cartonbox	12



**Silenta Premium Socket with  
Central Register**

Dia. (mm)	Code	Packing	
		Type	Pc
58	<b>4501505803021</b>	Cartonbox	25
78	<b>4501507803121</b>	Cartonbox	15
90	<b>4501509003121</b>	Cartonbox	45
110	<b>4501511003221</b>	Cartonbox	36
135	<b>4501513503321</b>	Cartonbox	20
160	<b>4501516003421</b>	Cartonbox	6
200	<b>4501520003521</b>	Cartonbox	4



**Silenta Premium Clean Out (Rectangular)**

Dia. (mm)	Code	Packing	
		Type	Pc
110	<b>4501311000121</b>	Cartonbox	10
135	<b>4501313500221</b>	Cartonbox	6
160	<b>4501316000321</b>	Cartonbox	2

# Silenta Premium



\* Silenta Premium S Siphon 45°

Dia. (mm)	Code	Packing Type	Pc
110	4501611000121	Cartonbox	8



\* Silenta Premium S Siphon 87,5°

Dia. (mm)	Code	Packing Type	Pc
110	4501611000221	Cartonbox	7



Silenta Premium Floor Trap

Dia. (mm)	Code	Packing Type	Pc
110-78-58-58	4501911030322	Cartonbox	12



Silenta Premium Floor Trap - Long

Dia. (mm)	Code	Packing Type	Pc
110-78-58-58	4501911030622	Cartonbox	12



Silenta Premium P - Trap

Dia. (mm)	Code	Packing Type	Pc
110	4501611000521	Cartonbox	15



Silenta Premium Collector 4x58 Out

Dia. (mm)	Code	Packing Type	Pc
110	4501911031021	Cartonbox	12



Silenta Premium Double Branch 87°  
(4x58 mm Outlet)

Dia. (mm)	Code	Packing Type	Pc
110	4501211014121	Cartonbox	2



Silenta Premium Double Branch 87,5°  
(5x58 mm Outlet)

Dia. (mm)	Code	Packing Type	Pc
110	4501211013121	Cartonbox	2



Silence Clamp Metal - Vertical Set

Dia. (mm)	Code	Packing Type	Pc
50	1300905030412	Cartonbox	20
58	1300905830412	Cartonbox	20
75-78	1300907530412	Cartonbox	15
110	1300911030412	Cartonbox	10
135	1300913530412	Cartonbox	10
160	1300916030412	Cartonbox	7
200	1300920030412	Cartonbox	5



Silence Clamp Metal - Horizontal

Dia. (mm)	Code	Packing Type	Pc
50	1300905030612	Cartonbox	50
58	1300905830612	Cartonbox	30
75-78	1300907530612	Cartonbox	30
110	1300911030612	Cartonbox	25
135	1300913530612	Cartonbox	25
160	1300916030612	Cartonbox	25
200	1300920030612	Cartonbox	20



Silenta Premium Aerator

Dia. (mm)	Code	Packing Type	Pc
110-110-78	4501911000121	Cartonbox	2

# What is Sound Insulation Performance?

Sound insulation performance is the sound insulation capability of the system against the vibrations that occur between the pipes used in the waste water installation and the fluids transmitted through these pipes. With Silenta Premium, Silenta 3A and Silenta FR Piping Systems, GF Hakan Plastik offers ultimate solutions against the sounds created in the installations.

## Sources of sounds in the buildings can be listed as follows:

- Flushing
- Clogging of the flowing direction
- High water speeds
- Joints
- Discharge
- Wrong planning
- Faulty design

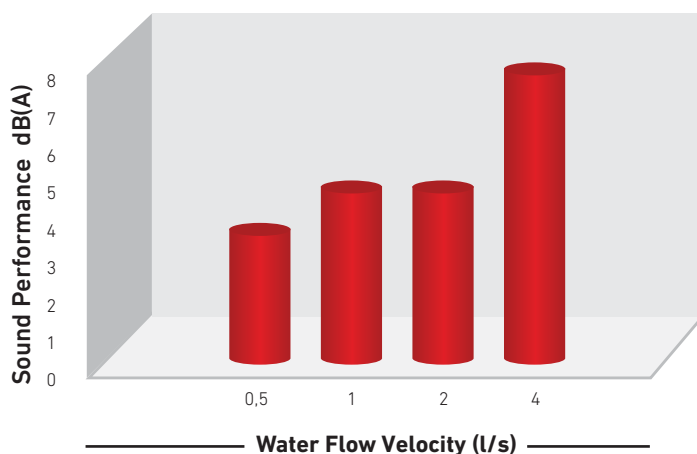
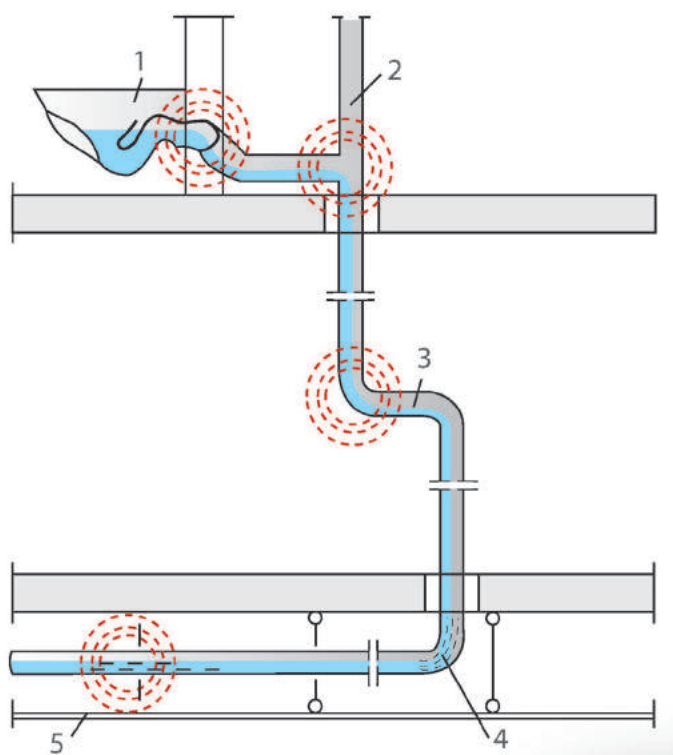
Due to critical drainage conditions, local vibrations occur in the piping system passages. They could have adverse impacts on sound characteristics.

To minimize and eliminate these impacts, Silenta Product Ranges reduce noise in the sound-critical areas with elbows having nominal widths of DN 58-DN 200, and ensures better noise reduction in the affected areas.

## Why is Sound Protection Necessary?

Sound protection measures in a building aims to minimize the noise pollution in the rooms. Residents need to be protected against the noises emitted through air or caused by the building.

Unpleasant noises within the building as caused directly (created by the building) or indirectly (for example due to the construction engineering systems) can be easily resolved with the use of Silenta Product Range.



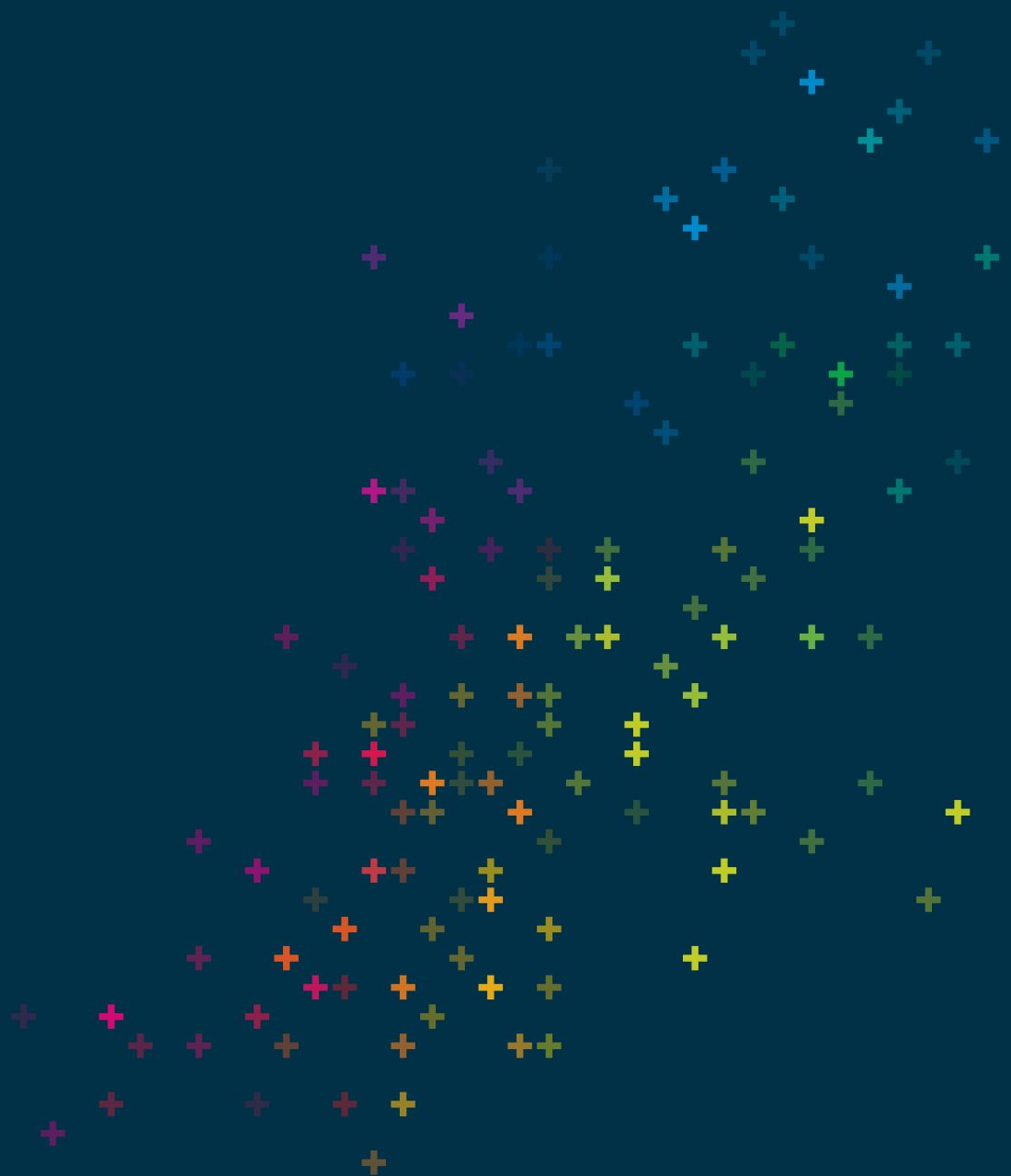
The above graphics indicate the results of the acoustic tests conducted by Fraunhofer Building Physics Institute.

*Silenta Premium 13 dB(A) at 4 l/s flow*

*Silenta 3A 16 dB(A) at 4 l/s flow*

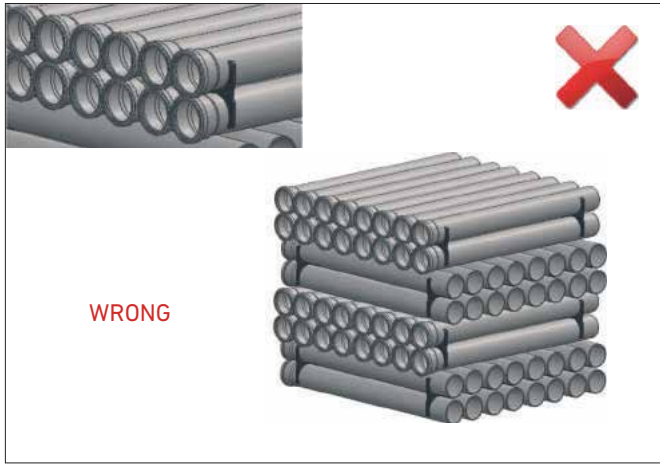
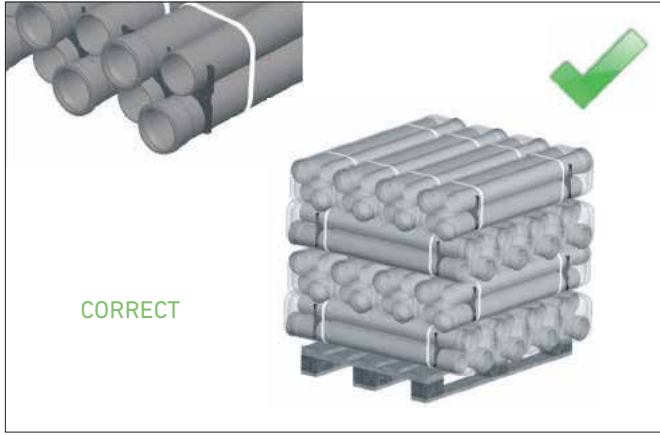
*Silenta FR 12 dB(A) at 4 l/s flow*

# Packaging, Storage and Transportation



## Packaging

GF Hakan Plastik pipes and fittings are packed as ready for transport in a customer-friendly way. Packing ensures safety, efficient storage and easy transport.



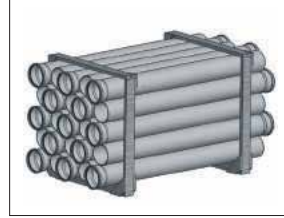
Pipes and fittings with socket are placed in a way that they will not stay on top of each other.



Pipes are packed by plastic clamps to hold them together. Stretch film is applied to protect pipes from pipes dust and stains.



Waste water pipes are shipped on wooden frames or pallets according to the demands of customers.



Short parts with the length of 150, 250 and 500 mm are packed in carton boxes like connection parts.

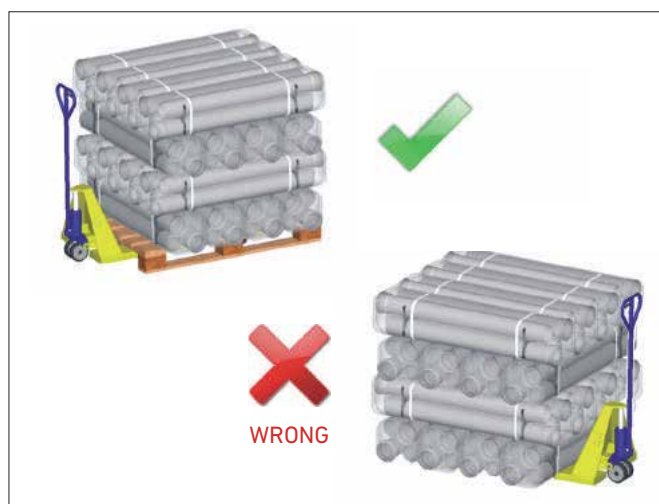


All product ranges are identified in the Warehouse Management System (WMS) by barcode label. Barcode system ensures management of products and prevents complexity and errors during storage and loading.

## Storage



Method of storage should not cause any outflow and should not damage the pipes. As long as they are stored properly, no permanent deformations or damages will occur on the pipes and fittings. Pipes should not be stacked above 1,5 m. Pipes should be safe against sliding.



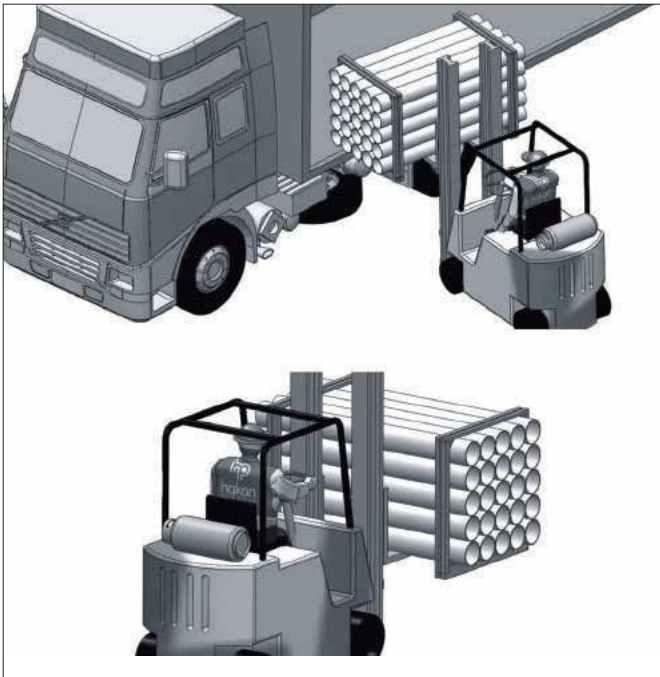
Pipes and fittings packed in carton boxes should be protected against moisture. Carton boxes should be sealed and stored in a dry area.



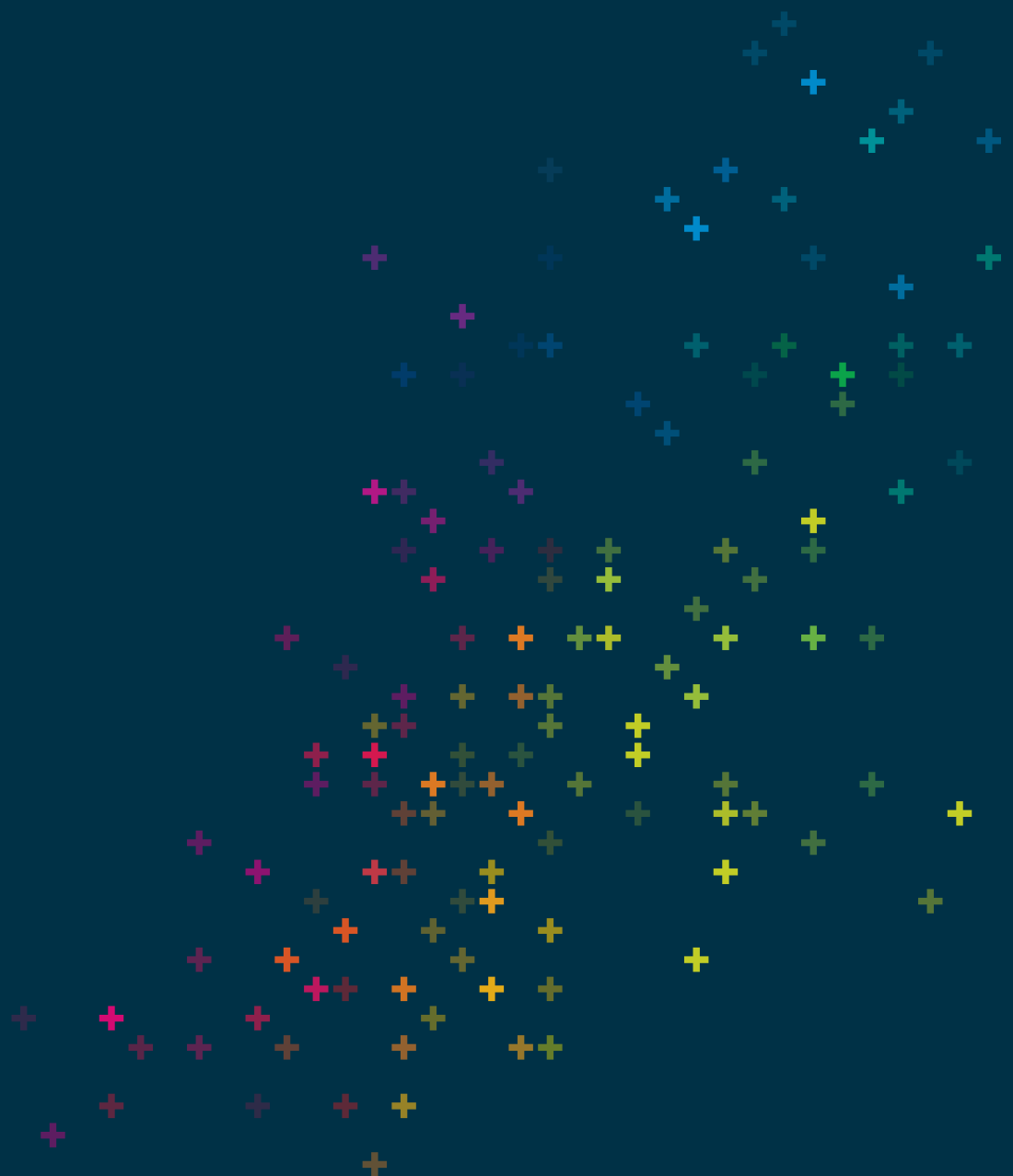
Products that are not resistant to UV should not be stored outdoors and should be protected against sunlight.

# Transportation

Pipes should be carefully transported to prevent any damages. Avoid sudden and hard pressures on pipes and fittings that might cause freezing in cold weather conditions. Ensure that pipes are not slid and dropped on the floor. Loading and unloading and packing of pipes in a block should be carried out by means of forklifts having flat threads and extensions.



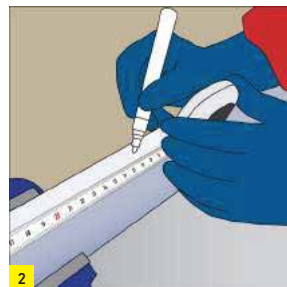
# Silenta Premium Installation



# Installation



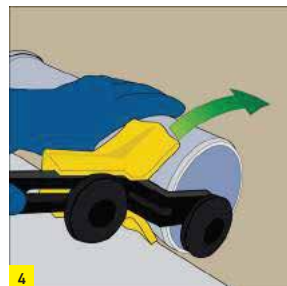
Make sure that your products are clean. If necessary, wipe the jointing points with a dry cloth.



When interval measurements are required, mark the pipe with the desired measurements.



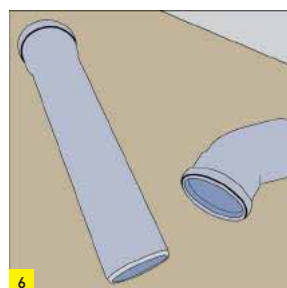
Cut in 90° angle by using a coping saw or a proper cutter.



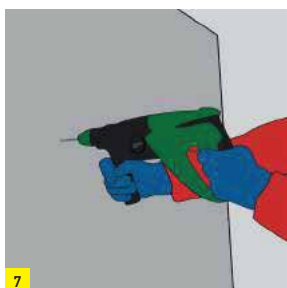
Chamfer the spigot of pipe by using a chamfering device or thick riffler.



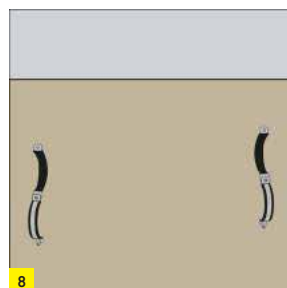
Remove the burrs on the external edges with a knife or scraper.



Now, your pipe is ready for installation.



Drill the marked points with a driller and place dowels into the holes.



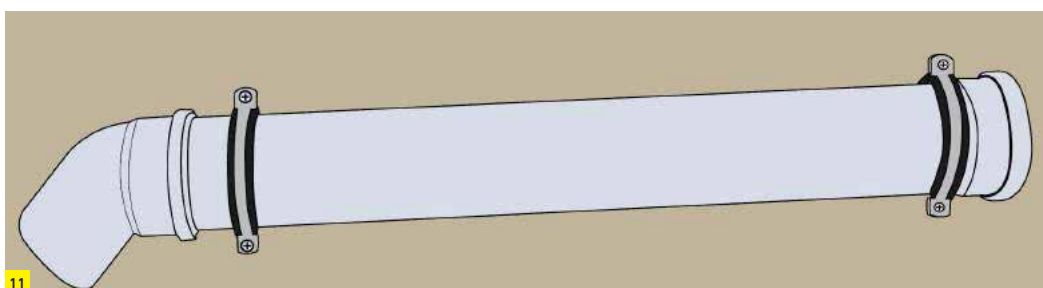
Mark the pipe clamp distances properly with 1% inclination on the wall or ceiling where they will be installed. (as flat wall)



Mark the part of the pipe that will be attached to the fitting as much as the jointing distance.



Apply a lubricating liquid (silicone etc.) to the socket part of the pipe.



After the pipe and fittings are jointed, place them and tighten the clamps.

## Installation

### Rubber Ring (Push Fit) Jointing

- 1- Mouth of the pipe should be absolutely chamfered. If the mouth of the pipe was cut, it should be chamfered.
- 2- Check if the sealing gasket is accurately placed on the pipe or fitting socket groove.
- 3- All installation parts should be dry and clean. There should be no deformation, notches or similar scratches on the pipes or fittings.
- 4- Apply a proper silicone-based lubricating liquid on the spigot end of the pipe or fitting. Do not use liquid soap, grease or similar petroleum derivatives.

- 5- Parts to be jointed should be levelled.
- 6- Push the spigot end of the pipe or fitting into the socket completely. If the application is longer than 2 m, pull the spigot end 10 mm back after placing it into the socket completely, to prevent the effects of thermal expansion.
- 7- Finally, check again if the gap left for thermal expansion still exists or not.

### Pipe Hanging and Clamping

Maximum clamping distances of the pipes should always comply with the values provided in the following table.

- 1- While fixing the pipe with clamps, pay special attention to not cause any tension and stress on pipes.
- 2- Pipe cannot move after tightening the screws of the fixed clamps. For sliding clamps, pipe will continue to move inside the clamp even after tightening the screws.
- 3- For each line longer than 2 m, use 1 fixed clamp immediately after the muff part.
- 4- In vertical lines, always place the fixed clamp on the top point of the pipe and below the socket part.

- 5- While fitting the fixed clamp, pay attention to keep 10 mm distance left on the flat end for expansion.
- 6- Use a fixed clamp after each fitting or fitting group.
- 7- All clamps to be added to the system apart from the fixed clamps in the horizontal or vertical line should be sliding clamp that allows for thermal expansion caused by temperature changes.
- 8- Pipes and fittings should be fixed in short distances so that they do not slide and release.

### Maximum distances between the clamps

Nominal External Diameter DN [mm]	Clamp Distance	
	For Horizontal Pipe Directions* Dmax m (max. 15 x da)	For Vertical Pipe Directions* Dmax. m
50	0,75	1,50
75	1,10	2,00
90	1,35	2,00
110	1,65	2,00
125	1,85	2,00
160	2,40	2,00
200	3,00	2,00
250	3,00	2,00

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